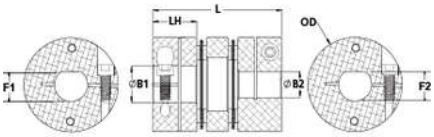
# MDCD19-7/6.5D-6/5.5D-A

Ruland MDCD19-7/6.5D-6/5.5D-A, 7/6.5Dmm x 6/5.5Dmm Double Disc Coupling with D-Bores, Aluminum, 19.1mm OD, 30.2mm Length






## Description

Ruland MDCD19-7/6.5D-6/5.5D-A is a d-bore double disc coupling with 7/6.5Dmm x 6/5.5Dmm bores, 19,1mmOD, and 30,2mm length. The d-bore allows for positive drive in applications where the coupling can not slip. It is zero-backlash and has a balanced design for reduced vibration at high speeds. The double disc design is comprised of two anodized aluminum hubs, two sets of thin stainless steel disc springs, and a center spacer allowing each disc to bend individually and accommodate all types of misalignment. MDCD19-7/6.5D-6/5.5D-A is lightweight and has low inertia making it well suited for applications with speeds up to 10,000 RPM. Hardware is metric and tests beyond DIN 912 12.9 standards for maximum torque capabilities. Ruland manufactures MDCD19-7/6.5D-6/5.5D-A to be torisionally rigid and an excellent fit for precise positioning stepper servo applications commonly found in semiconductor, solar, printing, machine tool, and test and measurement systems. It is machined from solid bar stock that is sourced exclusively from North American mills and RoHS3 and REACH compliant. MDCD19-7/6.5D-6/5.5D-A is manufactured in our Marlborough, MA factory under strict controls using proprietary processes.

## Product Specifications

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|---|---|---|---|
| **Bore (B1)** | 7/6.5D mm | **Small Bore (B2)** | 6/5.5D mm |
| **B1 Min Shaft Penetration** | 6.9 mm | **B2 Min Shaft Penetration** | 6.9 mm |
| **B1 Max Shaft Penetration** | 14.6 mm | **B2 Max Shaft Penetration** | 14.6 mm |
| **Flat (F1)** | 6.50 mm | **Flat (F2)** | 5.50 mm |
| **Flat Tolerance** | +.002”/-.000” | **Outer Diameter (OD)** | 0.750 in (19.1 mm) |
| **Bore Tolerance** | +0.03 mm / -0.00 mm | **Length (L)** | 1.189 in (30.2 mm) |
| **Hub Width (LH)** | 10.62 mm | **Recommended Shaft Tolerance** | +0.000 mm / -0.013 mm |
| **Forged Clamp Screw** | M2.5 | **Screw Material** | Alloy Steel |
| **Hex Wrench Size** | 2.0 mm | **Screw Finish** | Black Oxide |
| **Seating Torque** | 1.21 Nm | **Number of Screws** | 2 ea |
| **Dynamic Torque Reversing** | 0.70 Nm | **Angular Misalignment** | 2.0° |
| **Dynamic Torque Non-Reversing** | 1.40 Nm | **Parallel Misalignment** | 0.10 mm |
| **Static Torque** | 2.8 Nm | **Axial Motion** | 0.20 mm |
| **Torsional Stiffness** | 5.8 Nm/Deg | **Moment of Inertia** | $9.616 \times 10^{-7}$ kg-m$^2$ |
| **Maximum Speed** | 10,000 RPM | **Full Bearing Support Required?** | Yes |
| **Average Load at Max Parallel Offset** | 1.83 N | **Average Slope** | 3.89 N/mm |
| **Zero-Backlash?** | Yes | **Balanced Design** | Yes |
| **Torque Wrench** | TW:BT-1R-1/4-10.7 | **Recommended Hex Key** | Metric Hex Keys |
| **Material Specification** | Hubs and Center Spacer: 2024-T351 Aluminum Bar<br>Disc Springs: Type 302 Stainless Steel | **Temperature** | -40°F to 200°F (-40°C to 93°C) |
| **Finish Specification** | Sulfuric Anodized MIL-A-8625 Type II, Class 2 and ASTM B580 Type B Black Anodize | **Manufacturer** | Ruland Manufacturing |

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| **Country of Origin** | USA | **Weight (lbs)** | 0.042109 |
| **UPC** | 65432942021 | **Tariff Code** | 8483.60.8000 |
| **UNSPC** | 31163008 | | |
| **Note 1** | Stainless steel hubs are available upon request. | | |
| **Note 2** | Torque ratings are at maximum misalignment. | | |
| **Note 3** | Performance ratings are for guidance only. The user must determine suitability for a particular application. | | |
| **Note 4** | Torque ratings for the couplings are based on the physical limitations/failure point of the disc springs. Under normal/typical conditions the hubs are capable of holding up to the rated torque of the disc springs. In some cases especially when the smallest standard bores are used or where shafts are undersized slippage on the shaft is possible below the rated torque of the disc springs. Keyways are available to provide additional torque capacity in the shaft/hub connection when required. Please consult technical support for more assistance. | | |