

Image may differ from product. See technical specification for details.

7405 BCBM

Single row angular contact ball bearing

These single row angular contact ball bearings can accommodate radial and axial loads acting simultaneously, where the axial load acts in one direction only. They can operate at high speeds and, depending on the variant, even very high speeds. They are more suitable than deep groove ball bearings for supporting large axial forces acting in one direction.

- High-speed capability
- Accommodate relatively high radial loads and large unilateral axial loads

Overview

Dimensions

Bore diameter	25 mm
Outside diameter	80 mm
Width	21 mm
Contact angle	40 °

Performance

Basic dynamic load rating	39.7 kN
Basic static load rating	23.6 kN
Reference speed	11 000 r/min
Limiting speed	15 000 r/min

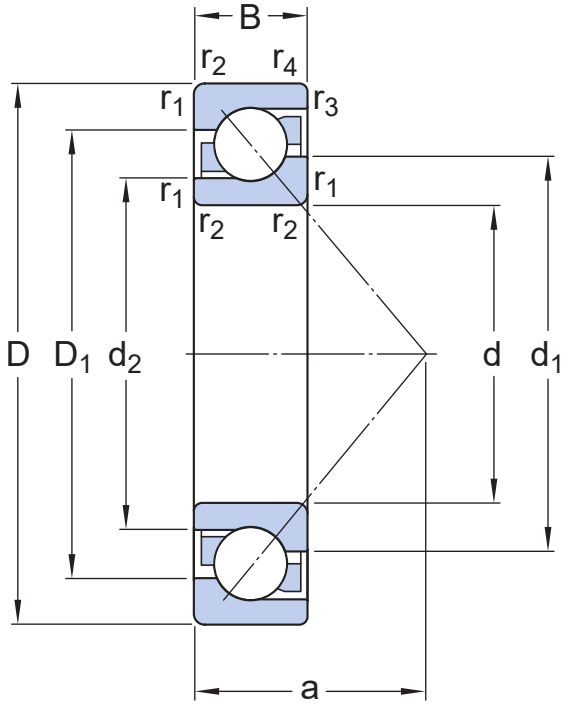
Properties

Contact type	Normal contact (two-point contact)
Number of rows	1
Locating feature, bearing outer ring	None
Ring type	One-piece inner and outer rings
Cage	Machined brass
Matched arrangement	No
Universal matching bearing	Yes
Axial internal clearance	Not applicable
Tolerance class	Class P6 (P6)
Material, bearing	Bearing steel
Coating	Without
Sealing	Without
Lubricant	None
Relubrication feature	Without

Logistics

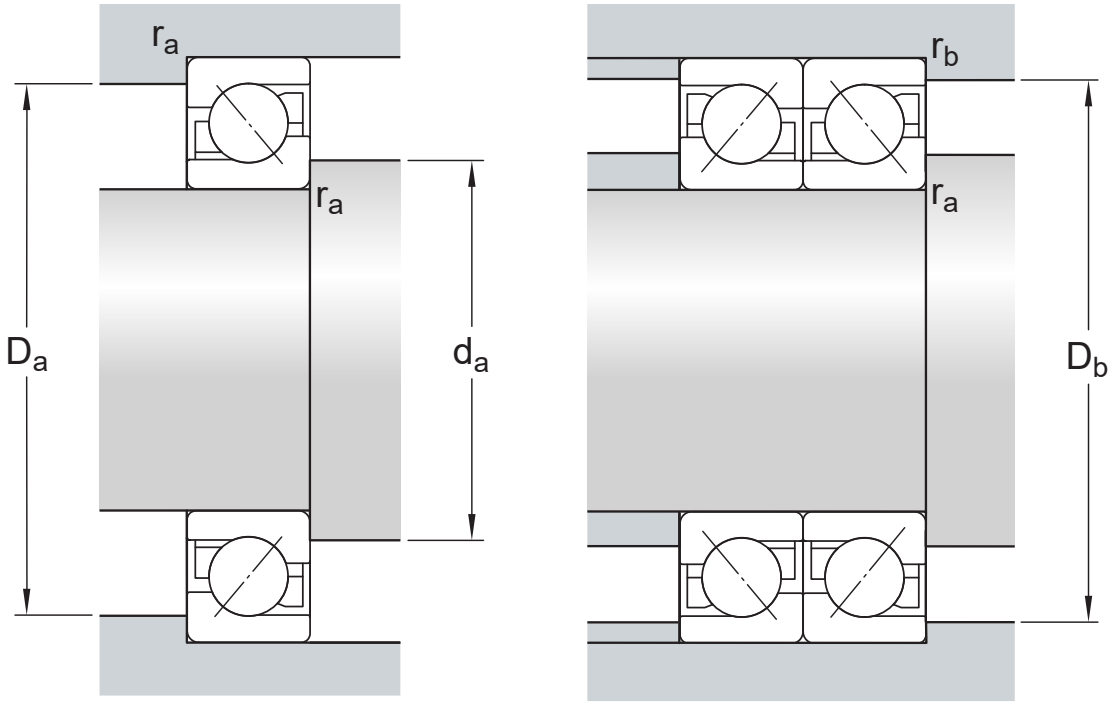
Product net weight	0.587 kg
eClass code	23-05-08-03
UNSPSC code	31171531

Technical specification



Dimensions

d	25 mm	Bore diameter
D	80 mm	Outside diameter
B	21 mm	Width
d_1	≈ 49.2 mm	Shoulder diameter of inner ring (large side face)
d_2	≈ 40.32 mm	Shoulder diameter of inner ring (small side face)
D_1	≈ 60.2 mm	Shoulder diameter of outer ring (large side face)
a	33 mm	Distance side face to pressure point
$r_{1,2}$	min. 1.5 mm	Chamfer dimension
$r_{3,4}$	min. 1.5 mm	Chamfer dimension



Abutment dimensions

d_a	min. 55 mm	Diameter of shaft abutment
D_a	max. 110 mm	Abutment diameter housing
D_b	max. 71.1 mm	Diameter of housing abutment
r_a	max. 2 mm	Radius of fillet
r_b	max. 2 mm	Radius of fillet

Calculation data

Basic dynamic load rating	C	39.7 kN
Basic static load rating	C_0	23.6 kN
Fatigue load limit	P_u	1 kN
Reference speed		11 000 r/min
Limiting speed		15 000 r/min
Minimum axial load factor	A	0.0108
Minimum radial load factor	k_r	0.1
Limiting value	e	1.14

SINGLE BEARING OR BEARING PAIR ARRANGED IN TANDEM

Calculation factor (single, tandem)	X	0.35
Calculation factor (single, tandem)	Y_0	0.26
Calculation factor (single, tandem)	Y_2	0.57

BEARING PAIR ARRANGED BACK-TO-BACK OR FACE-TO-FACE

Calculation factor (back-to-back, face-to-face)	X	0.57
Calculation factor (back-to-back, face-to-face)	Y_0	0.52
Calculation factor (back-to-back, face-to-face)	Y_1	0.55
Calculation factor (back-to-back, face-to-face)	Y_2	0.93

Tolerances and clearances

GENERAL BEARING SPECIFICATIONS

- Tolerances: Normal (metric), P6, P5, Normal (inch)
- Internal clearance: CA+CB+CC, G
- Preload: GA+GB+GC

BEARING INTERFACES

- Seat tolerances for standard conditions
- Tolerances and resultant fit

More Information

Product details

- Designs and variants
- General bearing specifications
- Loads
- Temperature limits
- Permissible speed
- Design considerations
- Designation system

Engineering information

- Principles of rolling bearing selection
- General bearing knowledge
- Bearing selection process
- Bearing interfaces
- Seat tolerances for standard conditions
- Selecting internal clearance or preload
- Lubrication
- Sealing, mounting and dismounting
- Bearing failure and how to prevent it

Tools

- SKF Product select
- SimPro Quick
- Bearing Frequency Calculator
- LubeSelect for SKF greases
- Heater selection tool
- SKF mounting and dismounting instructions

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