Rev	Change order	Change: A = Added W = Was D = Deleted	Date	Sign
8	P2751	Ändrad enligt kund/ Changed according the customer	091105	SE

För icke direkt toleranssatta mått gäller toleransklass

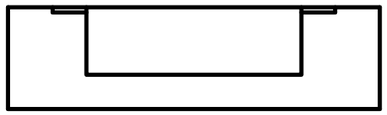
General tolerances if not otherwise stated

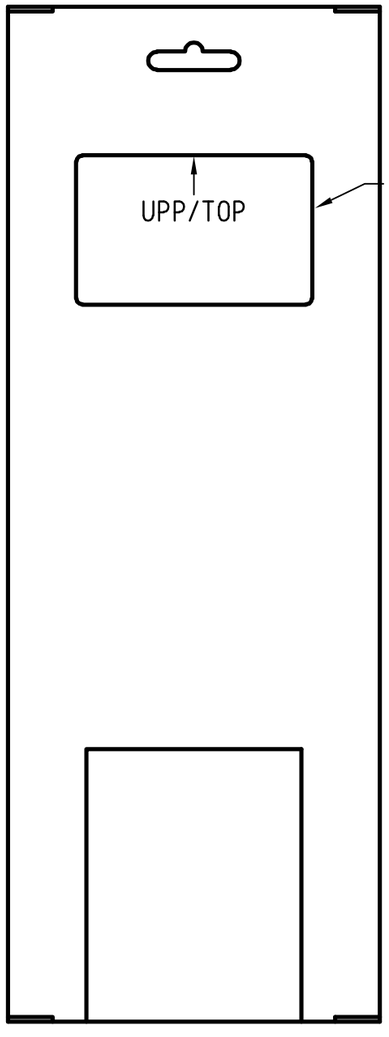
NOM DIM MM From	To	TOL CLASS A	B	C
(1)	6	±0.05	±0.1	±0.2
(6)	30	±0.1	±0.2	±0.5
(30)	100	±0.15	±0.3	±0.8
(100)	300	±0.2	±0.5	±1.2
(300)	1000	±0.3	±0.8	±2

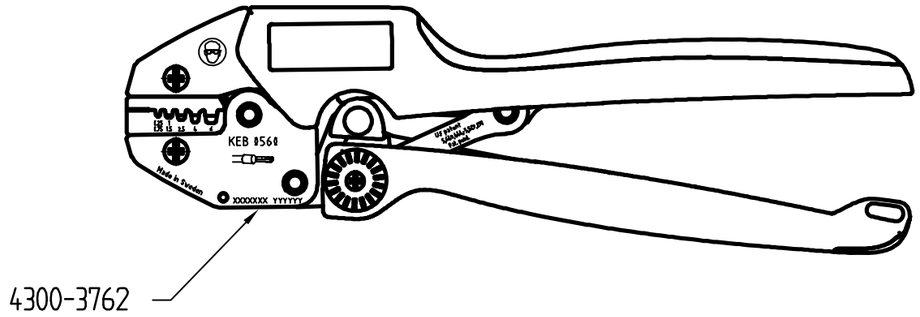
Hål / Holes H13

Skarpa kanter brutna där ej annat anges.
No sharp edges unless otherwise specified.

Övriga generella toleranser enligt ritning 4100-4644.
Additional general tolerances in accordance with drawing 4100-4644.







Förspänning / Preload: 110 N ± 30 N

Tolkmått / Gauge dimensions		
urtag / nest	gåtolk / go gauge	stopptolk / no go gauge
0.25 - 0.75	ø0.45	ø0.65
1.0 - 1.5	ø0.75	ø0.95
2.5	ø1.40	ø1.60
4.0	ø2.25	ø2.45
6.0	ø2.30	ø2.50

Material	Behandling/Treatment	Status
		Frisläppt

Konstr/Design	Ritad/Drawn	Datum/Date	Skala/Scale	Kontr/Checked	Godk/Approved	Ämne/Blank
NE	TGW	2009-11-03	1:2	IP	NE	

pressmaster®
ISO 9001 REG NR FM13687

Benämning/Denomination
KRIMPTÅNG 297-2913
CRIMPING TOOL

Vikt/Weight,gram	Art grp
	012

Ritn nr/Drawing no	REV
43002428	008

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