

Image may differ from product. See technical specification for details.

SY 25 TF/VA201

Pillow block ball bearing unit with extended inner ring and set screw locking, high temperature, cast iron, ISO standards

Pillow (plummer) block ball bearing units consist of an insert bearing mounted in a cast iron housing that can be bolted to a support surface. This variant is suitable for high

temperature applications, and for both constant and alternating directions of rotation. It has an inner ring extended on both sides and is locked onto the shaft by tightening a set screw on the inner ring, making it easy to mount.

- Strong
- For high temperature applications
- Designed for a constant and alternating rotation
- Ready to mount
- Lubricated and sealed bearing
- Quick locking onto the shaft

Overview

Dimensions

Attachment bolt diameter	10 mm
Shaft diameter	25 mm
Centre height (pillow block)	36.5 mm
Housing overall width	36 mm
Centre distance between bolt holes	102 mm
Bearing width, total	34.1 mm

Performance

Basic dynamic load rating	14 kN
Basic static load rating	7.8 kN
Limiting speed	110 r/min
Maximum operating temperature	250 °C

Properties

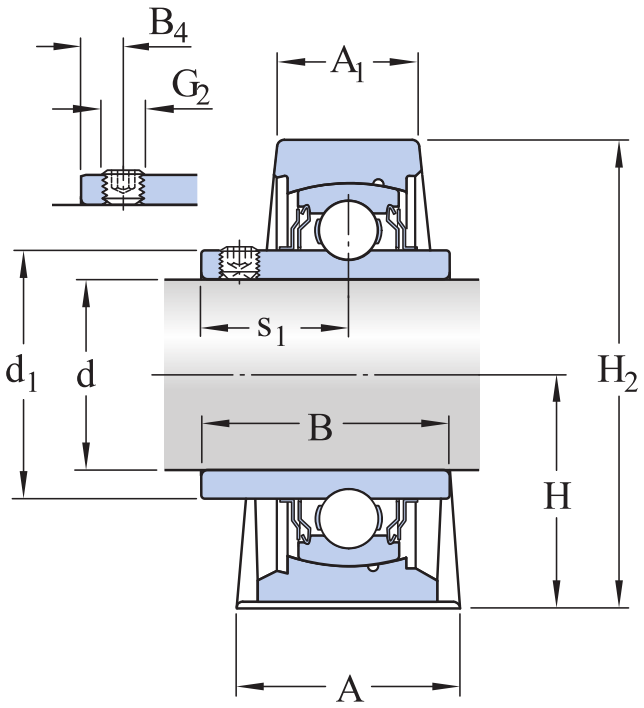
Housing type	Pillow block
Number of bolt holes for fasteners	2
Fastening bolt hole type	Plain
Retaining feature, inner ring	Set screws
Bore type	Cylindrical
Rubber seating ring	Without
Material, housing	Cast iron
Material, bearing	High temperature steel
Coating	Zinc-coated housing and manganese phosphate coated bearing
Sealing, bearing	Shield and flinger on both sides
Sealing type	Non-contact
Sealing, unit	Without
Lubricant	Solid lubricant
Relubrication hole	Without
Grease fitting	Without

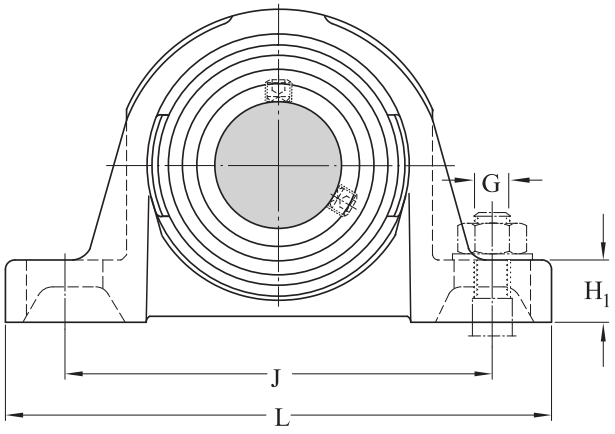
Logistics

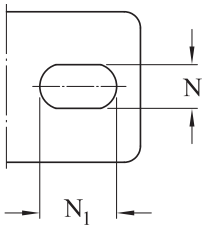
Product net weight	0.76 kg
eClass code	23-05-90-90
UNSPSC code	31171536

Technical specification

Running in required	Yes







Dimensions

d	25 mm	Shaft diameter
d_1	≈ 33.74 mm	Shoulder diameter inner ring
A	36 mm	Base width
A_1	22 mm	Top width
B	34.1 mm	Width inner ring
B_4	5 mm	Distance from locking device side face to thread centre
H	36.5 mm	Spherical seat centre height
H_1	16 mm	Step height
H_2	70 mm	Overall height
J	102 mm	Distance between attachment bolts
J	min. 94 mm	Minimum distance between attachment bolts
J	max. 110 mm	Maximum distance between attachment bolts
L	130 mm	Overall width
N	11.5 mm	Width of attachment bolt hole
N_1	19.5 mm	Length of attachment bolt hole
s_1	19.8 mm	Distance from locking device side face to raceway centre

Calculation data

Basic dynamic load rating	C	14 kN
Basic static load rating	C_0	7.8 kN
Limiting speed		110 r/min
Operating temperature	T	max. 250 °C

Mounting information

Set screw	G_2	M6x0.75
Hexagonal key size for set screw		3 mm
Recommended tightening torque for set screw		4 N·m
Attachment bolts, recommended metric size	G	10 mm
Attachment bolts, recommended inch size	G	0.375 in

Tolerances and clearances

The values depend on the included bearing:

- Bore diameter tolerance → table 1
- Radial internal clearance → table 2
- Recommended fit → table 3
- Shaft tolerance → table 4

Compatible products

Component

High temperature insert bearing with set screws and extended inner ring	YAR 205-2F/VA201

More Information

Product details

- Pillow block units to ISO standards
- Pillow block units to North American standards
- Pillow block units to Japanese Industrial Standards (JIS)
- Pillow block units, not standardized (incl. SKF Food Line)
- Permissible misalignment
- Locating/non-locating support
- Loads
- Temperature limits
- Permissible speed
- Lubrication
- Mounting and dismounting
- Ordering information
- Designation system

Engineering information

- Principles of ball bearing units selection and application - Download catalogue (4.9 MB)
- Principles of selecting mounted bearing solutions
- Bearing failure and how to prevent it

Tools

- SKF Product select
- Bearing Frequency Calculator

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