A100 HSS

DIN 338 RN / BS 328 / ISO 235



Jobber Drills, Right Hand

Flute Geometry	Standard Helix, Right Hand Spiral
Point Angle	118°
Surface Treatment	Bright: below 1mm,3/64,No 60 Blue: 1mm,3/64,No 60 and above
Application	General purpose engineering drills

Entry Code	d_1 $\varnothing h_8$ "/No./letter	d_1 $\varnothing h_8$ mm	l_2 mm	l_1 mm
A100.2		0,20	2,5	19
A100.25		0,25	3	19
A100.3		0,30	3	19
A100.32		0,32	4	19
A100N80	80	0,34	4	19
A100.35		0,35	4	19
A100N79	79	0,37	4	19
A100.38		0,38	4	19
A1001/64	1/64	0,40	5	20
A100.4		0,40	5	20
A100N78	78	0,41	5	20
A100.42		0,42	5	20
A100.45		0,45	5	20
A100N77	77	0,46	5	20
A100.48		0,48	5	20
A100.5		0,50	6	22
A100N76	76	0,51	6	22
A100.52		0,52	6	22
A100N75	75	0,53	7	24
A100.55		0,55	7	24
A100N74	74	0,57	7	24
A100.58		0,58	7	24
A100.6		0,60	7	24
A100N73	73	0,61	8	26
A100.62		0,62	8	26
A100N72	72	0,64	8	26
A100.65		0,65	8	26
A100N71	71	0,66	8	26
A100.68		0,68	9	28
A100.7		0,70	9	28
A100N70	70	0,71	9	28
A100.72		0,72	9	28
A100N69	69	0,74	9	28
A100.75		0,75	9	28
A100.78		0,78	10	30
A1001/32	1/32	0,79	10	30
A100N68	68	0,79	10	30
A100.8		0,80	10	30
A100N67	67	0,81	10	30
A100.82		0,82	10	30
A100N66	66	0,84	10	30
A100.85		0,85	10	30
A100.88		0,88	11	32
A100N65	65	0,89	11	32
A100.9		0,90	11	32
A100N64	64	0,91	11	32
A100.92		0,92	11	32
A100N63	63	0,94	11	32
A100.95		0,95	11	32
A100N62	62	0,97	12	34
A100.98		0,98	12	34
A100N61	61	0,99	12	34
A1001.0		1,00	12	34
A100N60	60	1,02	12	34
A100N59	59	1,04	12	34
A1001.05		1,05	12	34
A100N58	58	1,07	14	36
A100N57	57	1,09	14	36
A1001.1		1,10	14	36
A1001.15		1,15	14	36
A100N56	56	1,18	14	36
A1003/64	3/64	1,19	16	38
A1001.2		1,20	16	38
A1001.25		1,25	16	38
A1001.3		1,30	16	38
A100N55	55	1,32	16	38
A1001.35		1,35	18	40
A1001.4		1,40	18	40
A100N54	54	1,40	18	40
A1001.45		1,45	18	40
A1001.5		1,50	18	40
A100N53	53	1,51	20	43
A1001.55		1,55	20	43
A1001/16	1/16	1,59	20	43
A1001.6		1,60	20	43
A100N52	52	1,61	20	43
A1001.65		1,65	20	43
A1001.7		1,70	20	43
A100N51	51	1,70	22	46
A1001.75		1,75	22	46
A100N50	50	1,78	22	46
A1001.8		1,80	22	46
A1001.85		1,85	22	46
A100N49	49	1,85	22	46
A1001.9		1,90	22	46
A100N48	48	1,93	24	49
A1001.95		1,95	24	49
A1005/64	5/64	1,98	24	49
A100N47	47	1,99	24	49
A1002.0		2,00	24	49
A1002.05		2,05	24	49
A100N46	46	2,06	24	49
A100N45	45	2,08	24	49
A1002.1		2,10	24	49
A1002.15		2,15	27	53
A100N44	44	2,18	27	53
A1002.2		2,20	27	53
A1002.25		2,25	27	53
A100N43	43	2,26	27	53
A1002.3		2,30	27	53
A1002.35		2,35	27	53
A1003/32	3/32	2,38	30	57
A100N42	42	2,38	30	57
A1002.4		2,40	30	57
A100N41	41	2,44	30	57
A1002.45		2,45	30	57
A100N40	40	2,49	30	57
A1002.5		2,50	30	57
A100N39	39	2,53	30	57
A1002.55		2,55	30	57
A100N38	38	2,58	30	57
A1002.6		2,60	30	57
A100N37	37	2,64	30	57
A1002.65		2,65	30	57

A100 HSS

DIN 338 RN / BS 328 / ISO 235

Entry Code	d_1 $\varnothing h_8$ "/No./letter	d_1 $\varnothing h_8$ mm	l_2 mm	l_1 mm	Entry Code	d_1 $\varnothing h_8$ "/No./letter	d_1 $\varnothing h_8$ mm	l_2 mm	l_1 mm	Entry Code	d_1 $\varnothing h_8$ "/No./letter	d_1 $\varnothing h_8$ mm	l_2 mm	l_1 mm
A1002.7		2,70	33	61	A100N12	12	4,80	52	86	A1007.4		7,40	69	109
A100N36	36	2,71	33	61	A100N11	11	4,85	52	86	A100M	M	7,49	69	109
A1002.75		2,75	33	61	A1004.9		4,90	52	86	A1007.5		7,50	69	109
A1007/64	7/64	2,78	33	61	A100N10	10	4,92	52	86	A10019/64	19/64	7,54	75	117
A100N35	35	2,79	33	61	A100N9	9	4,98	52	86	A1007.6		7,60	75	117
A1002.8		2,80	33	61	A1005.0		5,00	52	86	A100N	N	7,67	75	117
A100N34	34	2,82	33	61	A100N8	8	5,06	52	86	A1007.7		7,70	75	117
A1002.85		2,85	33	61	A1005.1		5,10	52	86	A1007.75		7,75	75	117
A100N33	33	2,87	33	61	A100N7	7	5,11	52	86	A1007.8		7,80	75	117
A1002.9		2,90	33	61	A10013/64	13/64	5,16	52	86	A1007.9		7,90	75	117
A1002.95		2,95	33	61	A100N6	6	5,18	52	86	A1005/16	5/16	7,94	75	117
A100N32	32	2,95	33	61	A1005.2		5,20	52	86	A1008.0		8,00	75	117
A1003.0		3,00	33	61	A100N5	5	5,22	52	86	A100O	O	8,03	75	117
A100N31	31	3,05	36	65	A1005.25		5,25	52	86	A1008.1		8,10	75	117
A1003.1		3,10	36	65	A1005.3		5,30	52	86	A1008.2		8,20	75	117
A1003.15		3,15	36	65	A100N4	4	5,31	57	93	A100P	P	8,20	75	117
A1001/8	1/8	3,18	36	65	A1005.4		5,40	57	93	A1008.25		8,25	75	117
A1003.2		3,20	36	65	A100N3	3	5,41	57	93	A1008.3		8,30	75	117
A1003.25		3,25	36	65	A1005.5		5,50	57	93	A10021/64	21/64	8,33	75	117
A100N30	30	3,26	36	65	A1007/32	7/32	5,56	57	93	A1008.4		8,40	75	117
A1003.3		3,30	36	65	A1005.6		5,60	57	93	A100Q	Q	8,43	75	117
A1003.4		3,40	39	70	A100N2	2	5,61	57	93	A1008.5		8,50	75	117
A100N29	29	3,45	39	70	A1005.7		5,70	57	93	A1008.6		8,60	81	125
A1003.5		3,50	39	70	A1005.75		5,75	57	93	A100R	R	8,61	81	125
A1009/64	9/64	3,57	39	70	A100N1	1	5,79	57	93	A1008.7		8,70	81	125
A100N28	28	3,57	39	70	A1005.8		5,80	57	93	A10011/32	11/32	8,73	81	125
A1003.6		3,60	39	70	A1005.9		5,90	57	93	A1008.75		8,75	81	125
A100N27	27	3,66	39	70	A100A	A	5,94	57	93	A1008.8		8,80	81	125
A1003.7		3,70	39	70	A10015/64	15/64	5,95	57	93	A100S	S	8,84	81	125
A100N26	26	3,73	39	70	A1006.0		6,00	57	93	A1008.9		8,90	81	125
A1003.75		3,75	39	70	A100B	B	6,05	63	101	A1009.0		9,00	81	125
A1003.8		3,80	43	75	A1006.1		6,10	63	101	A100T	T	9,09	81	125
A100N25	25	3,80	43	75	A100C	C	6,15	63	101	A1009.1		9,10	81	125
A100N24	24	3,86	43	75	A1006.2		6,20	63	101	A10023/64	23/64	9,13	81	125
A1003.9		3,90	43	75	A1006.25		6,25	63	101	A1009.2		9,20	81	125
A100N23	23	3,91	43	75	A100D	D	6,25	63	101	A1009.25		9,25	81	125
A1005/32	5/32	3,97	43	75	A1006.3		6,30	63	101	A1009.3		9,30	81	125
A100N22	22	3,99	43	75	A1001/4	1/4	6,35	63	101	A100U	U	9,35	81	125
A1004.0		4,00	43	75	A100E	E	6,35	63	101	A1009.4		9,40	81	125
A100N21	21	4,04	43	75	A1006.4		6,40	63	101	A1009.5		9,50	81	125
A100N20	20	4,09	43	75	A1006.5		6,50	63	101	A1003/8	3/8	9,53	87	133
A1004.1		4,10	43	75	A100F	F	6,53	63	101	A100V	V	9,58	87	133
A1004.2		4,20	43	75	A1006.6		6,60	63	101	A1009.6		9,60	87	133
A100N19	19	4,22	43	75	A100G	G	6,63	63	101	A1009.7		9,70	87	133
A1004.25		4,25	43	75	A1006.7		6,70	63	101	A1009.75		9,75	87	133
A1004.3		4,30	47	80	A10017/64	17/64	6,75	69	109	A1009.8		9,80	87	133
A100N18	18	4,31	47	80	A1006.75		6,75	69	109	A100W	W	9,80	87	133
A10011/64	11/64	4,37	47	80	A100H	H	6,76	69	109	A1009.9		9,90	87	133
A100N17	17	4,39	47	80	A1006.8		6,80	69	109	A10025/64	25/64	9,92	87	133
A1004.4		4,40	47	80	A1006.9		6,90	69	109	A10010.0		10,00	87	133
A1004.5		4,50	47	80	A100I	I	6,91	69	109	A100X	X	10,08	87	133
A100N16	16	4,50	47	80	A1007.0		7,00	69	109	A10010.1		10,10	87	133
A100N15	15	4,57	47	80	A100J	J	7,04	69	109	A10010.2		10,20	87	133
A1004.6		4,60	47	80	A1007.1		7,10	69	109	A10010.25		10,25	87	133
A100N14	14	4,62	47	80	A1009/32	9/32	7,14	69	109	A100Y	Y	10,26	87	133
A1004.7		4,70	47	80	A100K	K	7,14	69	109	A10010.3		10,30	87	133
A100N13	13	4,70	47	80	A1007.2		7,20	69	109	A10013/32	13/32	10,32	87	133
A1004.75		4,75	47	80	A1007.25		7,25	69	109	A10010.4		10,40	87	133
A1003/16	3/16	4,76	52	86	A1007.3		7,30	69	109	A100Z	Z	10,49	87	133
A1004.8		4,80	52	86	A100L	L	7,37	69	109	A10010.5		10,50	87	133

A100 HSS

DIN 338 RN / BS 328 / ISO 235

Entry Code	d_1 Øh$_8$ "/No./letter	d_1 Øh$_8$ mm	l_2 mm	l_1 mm
A10010.6		10,60	87	133
A10010.7		10,70	94	142
A10027/64	27/64	10,72	94	142
A10010.75		10,75	94	142
A10010.8		10,80	94	142
A10010.9		10,90	94	142
A10011.0		11,00	94	142
A10011.1		11,10	94	142
A1007/16	7/16	11,11	94	142
A10011.2		11,20	94	142
A10011.25		11,25	94	142
A10011.3		11,30	94	142
A10011.4		11,40	94	142
A10011.5		11,50	94	142
A10029/64	29/64	11,51	94	142
A10011.6		11,60	94	142
A10011.7		11,70	94	142
A10011.75		11,75	94	142
A10011.8		11,80	94	142
A10011.9		11,90	101	151
A10015/32	15/32	11,91	101	151
A10012.0		12,00	101	151
A10012.1		12,10	101	151
A10012.2		12,20	101	151
A10012.25		12,25	101	151
A10012.3		12,30	101	151
A10031/64	31/64	12,30	101	151
A10012.4		12,40	101	151
A10012.5		12,50	101	151
A10012.6		12,60	101	151
A10012.7		12,70	101	151
A1001/2	1/2	12,70	101	151
A10012.75		12,75	101	151
A10012.8		12,80	101	151
A10012.9		12,90	101	151
A10013.0		13,00	101	151
A10033/64	33/64	13,10	101	151
A10013.1		13,10	101	151
A10013.2		13,20	101	151
A10013.25		13,25	108	160
A10013.3		13,30	108	160
A10013.4		13,40	108	160
A10017/32	17/32	13,49	108	160
A10013.5		13,50	108	160
A10013.6		13,60	108	160
A10013.7		13,70	108	160
A10013.75		13,75	108	160
A10013.8		13,80	108	160
A10035/64	35/64	13,89	108	160
A10013.9		13,90	108	160
A10014.0		14,00	108	160
A10014.25		14,25	114	169
A1009/16	9/16	14,29	114	169
A10014.5		14,50	114	169
A10037/64	37/64	14,68	114	169
A10014.75		14,75	114	169
A10015.0		15,00	114	169
A10019/32	19/32	15,08	120	178
A10015.25		15,25	120	178
A10039/64	39/64	15,48	120	178
A10015.5		15,50	120	178
A10015.75		15,75	120	178
A1005/8	5/8	15,88	120	178
A10016.0		16,00	120	178
A10041/64	41/64	16,27	125	184
A10016.5		16,50	125	184
A10021/32	21/32	16,67	125	184
A10017.0		17,00	125	184
A10043/64	43/64	17,07	130	191
A10011/16	11/16	17,46	130	191
A10017.5		17,50	130	191
A10018.0		18,00	130	191
A10018.5		18,50	135	198
A10019.0		19,00	135	198
A10019.5		19,50	140	205
A10020.0		20,00	140	205