8BVI0330HWSA.000-1

1 General information

- Clearly structured, straightforward implementation via network-based safety technology
- Modular expandability through virtual wiring
- Immediate triggering of safety function due to short cycle times
- Easy implementation with transparent control and status information, even in the standard application
- Compact design

2 Order data

Order number	Short description	Figure
	Wall mounting	
8BVI0330HWSA.000-1	ACOPOSmulti SafeMOTION SinCos inverter module, 33 A, AS, wall mounting	
	Required accessories	
	Terminal block sets	
8BZVI0440SS.000-1A	Screw clamp terminal block set for ACOPOSmulti 8BVI0440HxSS and 8BVI0440HxSA modules: 1x 8TB2108.2010-00, 1x 8TB2104.203L-00, 1x 8TB4104.204G-10	
	Optional accessories	
	Accessory sets	
8BXB000.0000-00	ACOPOSmulti accessory set for encoder buffering consisting of: 1x battery AA 3.6 V, 1x protective cover for battery holder	
	Fan modules	
8BXF001.0000-00	ACOPOSmulti fan module, replacement fan for ACOPOSmulti modules (8BxP/8B0C/8BVI/8BVE/8B0K)	
	Plug-in modules	
8BAC0120.000-1	ACOPOSmulti plug-in module, EnDat 2.1 interface	
8BAC0120.001-2	ACOPOSmulti plug-in module, EnDat 2.2 interface	
8BAC0121.000-1	ACOPOSmulti plug-in module, HIPERFACE interface	
8BAC0122.000-1	ACOPOSmulti plug-in module, resolver interface 10 kHz	
8BAC0123.000-1	ACOPOSmulti plug-in module, incremental encoder and SSI absolute encoder interface for RS422 signals	
8BAC0123.001-1	ACOPOSmulti plug-in module, incremental encoder interface for 5 V single-ended and 5 V differential signals	
8BAC0123.002-1	ACOPOSmulti plug-in module, incremental encoder interface for 24 V single-ended and 24 V differential signals	
8BAC0124.000-1	ACOPOSmulti plug-in module, SinCos interface	
8BAC0125.000-1	ACOPOSmulti plug-in module, SinCos EnDat 2.1/SSI/BiSS interface	
8BAC0130.000-1	ACOPOSmulti plug-in module, 2 digital outputs, 50 mA, max. 62.5 kHz, 2 digital outputs, 500 mA, max. 1.25 kHz, 2 digital inputs 24 VDC	
8BAC0130.001-1	ACOPOSmulti plug-in module, 2 digital outputs, 50 mA, max. 62.5 kHz, 4 digital outputs, 500 mA, max 1.25 kHz	
8BAC0132.000-1	ACOPOSmulti plug-in module, 4 analog inputs ±10 V	
8BAC0133.000-1	ACOPOSmulti plug-in module, 3 RS422 outputs for ABR encoder emulation, 1 MHz	
	POWERLINK/Ethernet cables	
X20CA0E61.00020	POWERLINK/Ethernet connection cable, RJ45 to RJ45, 0.2 m	
X20CA0E61.00025	POWERLINK/Ethernet connection cable, RJ45 to RJ45, 0.25 m	
X20CA0E61.00030	POWERLINK/Ethernet connection cable, RJ45 to RJ45, 0.3 m	
X20CA0E61.00035	POWERLINK/Ethernet connection cable, RJ45 to RJ45, 0.35 m	
X20CA0E61.00050	POWERLINK/Ethernet connection cable, RJ45 to RJ45, 0.5 m	
X20CA0E61.00100	POWERLINK/Ethernet connection cable, RJ45 to RJ45, 1 m	
	Shield component sets	
8SCS002.0000-00	ACOPOSmulti shield component set: 1x clamping plate, 2x clamp D 4-13.5 mm, 2x screws	
8SCS007.0000-00	ACOPOSmulti shield component set: 1x shield mounting plate 2x 45°, 4x screws	
8SCS008.0000-00	ACOPOSmulti shield component set: 1x shield plate 2x type 0, 1x hose clamp, B 9 mm, D 23-35 mm	
8SCS010.0000-00	ACOPOSmulti shield component set: 1x ACOPOSmulti holding plate SK14-20, 1x shield connection clamp SK20	
	Terminal blocks	
8TB2104.203L-00	4-pin screw clamp terminal block, 1-row, pitch: 5.08 mm, label 3: T- T+ B- B+, coding L: 1010	
8TB2108.2010-00	8-pin screw clamp terminal block, 1-row, pitch: 5.08 mm, label 1: Numbered consecutively	
8TB4104.204G-10	4-pin screw clamp terminal block, 1-row, pitch: 10.16 mm, label 4: PE W V U, coding G: 0110	

Table 1: 8BVI0330HWSA.000-1 - Order data

Information:

Only B&R 8BCM motor cables are permitted to be used for wiring the motor connections!

Information:

For B&R standard motors, only B&R 8BCS encoder cables are permitted to used for wiring the encoder interfaces!

3 Technical data

Order number	8BVI0330HWSA.000-1
General information	
B&R ID code	0xE0B7
Support	
Dynamic node allocation (DNA)	Yes
Cooling and mounting type	Wall mounting
Slots for plug-in modules	2 [1]
Certifications	
CE	Yes
UKCA	Yes
Functional safety [2]	Yes (openSAFETY)
UL	cULus E225616 Power conversion equipment
DC bus connection	
Voltage	
Nominal	750 VDC
Continuous power consumption [3]	24.4 kW
Power dissipation depending on switching frequency [4]	
Switching frequency 5 kHz	[0.07 * I_M^2 + 7.3 * I_M + 40] W
Switching frequency 10 kHz	[0.2 * I_M^2 + 11.1 * I_M + 130] W
Switching frequency 20 kHz	[1.85 * I_M^2 + 3.8 * I_M + 300] W
DC bus capacitance	990 µF
Variant	ACOPOSmulti backplane
24 VDC power supply	
Input voltage	25 VDC ±1.6%
Input capacitance	32.9 µF
Max. power consumption	25 W + P_{SMC1} + P_{SLOT2} + $P_{24\ V\ Out}$ + $P_{HoldingBrake}$ [5]
Variant	ACOPOSmulti backplane
24 VDC output	
Quantity	2
Output voltage	
DC bus voltage (U_{DC}): 260 to 315 VDC	25 VDC * (U_{DC}/315)
DC bus voltage (U_{DC}): 315 to 800 VDC	24 VDC ±6%
Fuse protection	250 mA (slow-blow) electronic, automatic reset
Motor connection [6]	
Quantity	1
Continuous power per motor connection [3]	24 kW
Continuous current per motor connection [3]	33 A_{eff}
Reduction of continuous current depending on switching frequency [7]	
Switching frequency 5 kHz	1.57 A/K (starting at 40°C) [8]
Switching frequency 10 kHz	0.5 A/K (starting at -10°C) [9]
Switching frequency 20 kHz	0.36 A/K (starting at -77°C) [9]
Reduction of continuous current depending on installation elevation	
Starting at 500 m above sea level	3.3 A_{eff} per 1000 m
Peak current	83 A_{eff}
Nominal switching frequency	5 kHz
Possible switching frequencies [10]	5 / 10 / 20 kHz
Insulation stress of the connected motor per IEC TS 60034-25:2004 [11]	Limit value curve A [12]
Protective measures	
Overload protection	Yes
Short-circuit and ground fault protection	Yes
Max. output frequency	598 Hz [13]
Variant	
U, V, W, PE	Connector
Shield connection	Yes

Table 2: 8BVI0330HWSA.000-1 - Technical data

Order number	8BVI0330HWSA.000-1
Terminal connection cross section	
Flexible and fine-stranded wires	
With wire end sleeve	0.5 to 16 mm²
Approbation data	
UL/C-UL-US	20 to 6
CSA	20 to 6
Terminal cable cross section dimension of shield connection	23 to 35 mm
Max. motor line length depending on switching frequency	
Switching frequency 5 kHz	25 m
Switching frequency 10 kHz	25 m
Switching frequency 20 kHz	25 m
Motor holding brake connection	
Quantity	1
Output voltage [14]	24 VDC +5.8% / -0.5% [15]
Continuous current per connection	4.2 A
Max. internal resistance	0.15 Ω
Extinction potential	Approx. 30 V
Max. extinction energy per switching operation	3 Ws
Max. switching frequency	0.5 Hz
Protective measures	
Overload and short-circuit protection	Yes
Open-circuit monitoring	Yes
Undervoltage monitoring	Yes
Response threshold for open-circuit monitoring	Approx. 0.5 A
Response threshold for undervoltage monitoring	24 VDC -2% / -4%
Encoder interfaces [16]	
Quantity	1
Type	SinCos
Connections	15-pin female DSUB connector
Status indicators	UP/DN LEDs
Electrical isolation	
Encoder - ACOPOSmulti	No
Encoder monitoring	Yes
Max. encoder cable length	50 m [17]
Encoder power supply	
Output voltage	5 V ±5% [18]
Load capacity	300 mA [19]
Sense lines	2, compensation of max. 2 x 0.7 V
Protective measures	
Short-circuit proof	Yes
Overload-proof	Yes
Synchronous serial interface	
Signal transmission	RS485
Data transfer rate	781.25 kbit/s
Sine/Cosine inputs	
Signal transmission	Differential signals, symmetrical
Differential voltage	
In motion	0.5 to 1.35 V [20]
At standstill	0.8 to 1.35 V [21]
Differential voltage deviation per signal period	±10% [22]
Common-mode voltage	Max. ±7 V
Terminating resistor	120 Ω
Max. input frequency	200 kHz
Signal frequency (-5 dB)	<300 kHz
Signal frequency (-3 dB)	DC up to 200 kHz
ADC resolution	12-bit
Reference input	
Signal transmission	Differential signal, symmetrical
Differential voltage for low	≤-0.2 V
Differential voltage for high	≥0.2 V
Common-mode voltage	Max. -5 V to +9 V
Terminating resistor	120 Ω
Position	
Resolution @ 1 V_{SS} [23]	Number of encoder lines * 5700
Accuracy [24]	---
Noise [24]	---
Max. power consumption per encoder interface	P_{SMC}[W] = 25 V * (0.376 A + 0.35 * $I_{Encoder}$[A]) [25]
Trigger inputs	
Quantity	2

Table 2: 8BVI0330HWSA.000-1 - Technical data

Order number	8BVI0330HWSA.000-1
Circuit	Sink
Electrical isolation	
Input - Inverter module	Yes
Input - Input	Yes
Input voltage	
Nominal	24 VDC
Maximum	30 VDC
Switching threshold	
Low	<5 V
High	>15 V
Input current at nominal voltage	Approx. 10 mA
Switching delay	
Rising edge	52 µs ±0.5 µs (digitally filtered)
Falling edge	53 µs ±0.5 µs (digitally filtered)
Modulation compared to ground potential	Max. ±38 V
Temperature sensor connection	
Quantity	1
Resistance range	500 Ω to 5 kΩ
Electrical properties	
Discharge capacitance	0.22 µF
Energy efficiency (IE classification) [26]	
Power dissipation relative to continuous apparent power [27]	IE2 (10,25) 1.2% IE2 (50,25) 1.2% IE2 (10,50) 1.4% IE2 (50,50) 1.4% IE2 (90,50) 1.4% IE2 (10,100) 2.1% IE2 (50,100) 2.1% IE2 (90,100) 2.1%
Nominal losses in standby mode	11.3 W
Operating conditions	
Permissible mounting orientations	
Hanging vertically	Yes
Horizontal, face up	Yes
Standing horizontally	No
Installation elevation above sea level	
Nominal	0 to 500 m
Maximum [28]	4000 m
Pollution degree per EN 61800-5-1	2 (non-conductive pollution)
Overvoltage category per EN 61800-5-1	III
Degree of protection per EN 60529	IP20 [29]
Ambient conditions	
Temperature	
Operation	
Nominal	5 to 40°C
Maximum	55°C
Storage	-25 to 55°C
Transport	-25 to 70°C
Relative humidity	
Operation	5 to 85%
Storage	5 to 95%
Transport	Max. 95% at 40°C
Mechanical properties	
Dimensions [30]	
Width	106.5 mm
Height	317 mm
Depth	
Wall mounting	263 mm
Weight	Approx. 5.4 kg
Module width	2

Table 2: 8BVI0330HWSA.000-1 - Technical data

1) SLOT 2 is available. SLOT 1 of the ACOPOSmulti module is occupied by the SafeMOTION module.
2) Achievable safety classifications (safety integrity level, safety category, performance level) are documented in the user's manual (section "Safety technology").
3) Valid under the following conditions: 750 VDC DC bus voltage, 5 kHz switching frequency, 40°C ambient temperature, installation elevation <500 m above sea level, no derating due to cooling type.
4) I_M ... Current on motor connection X5A [A_{eff}]
5) P_{SMC1} ... Max. power consumption P_{SMC} [W] of the SafeMOTION module in SLOT1 (see section "Encoder interfaces").
   P_{SLOT2} ... Max. power consumption P_{8BAC} [W] of the plug-in module in SLOT2 (see the technical data for the respective plug-in module).
   $P_{24\ V\ Out}$ ... Power [W] that is output to the connections X2/+24 V Out 1 and X2/+24 V Out 2 on the module (max. 10 W).
6) Only B&R 8BCM motor cables are permitted to be used for wiring the motor connections!
7) Valid under the following conditions: 750 VDC DC bus voltage. The temperature specifications refer to the ambient temperature.
8) Value for the nominal switching frequency.

9) The module cannot supply the full continuous current at this switching frequency. This unusual value for the ambient temperature, at which derating of the continuous current must be taken into account, ensures that the derating of the continuous current can be determined in the same manner as at other switching frequencies.
10) B&R recommends operating the module at its nominal switching frequency. Operating the module at a higher switching frequency for application-specific reasons reduces the continuous current and increases CPU utilization.
11) If necessary, the stress of the motor isolation system can be reduced by an additional externally wired dv/dt choke. For example, the RWK 305 three-phase dv/dt choke from Schaffner (www.schaffner.com) can be used. IMPORTANT: Even when using a dv/dt choke, it is necessary to ensure that an EMC-compatible, low inductance shield connection is used!
12) Only applies when using B&R motor cables and B&R motors.
13) The module's electrical output frequency (SCTRL_SPEED_ACT * MOTOR_POLEPAIRS) is monitored to protect against dual use in accordance with Regulation (EC) 428/2009 | 3A225. If the electrical output frequency of the module exceeds the limit value of 598 Hz uninterrupted for more than 0.5 s, then the current movement is aborted and error 6060 is output ("Power unit: Limit speed exceeded").
14) During configuration, it is necessary to check if the minimum voltage can be maintained on the holding brake with the intended wiring. For the operating voltage range of the holding brake, see the user documentation for the motor being used.
15) The specified value is only valid under the following conditions:
- The 24 VDC power supply for the module is provided by an 8B0C auxiliary supply module located on the same mounting plate.
If the 24 VDC power supply for the module is applied to the mounting plate using an 8BVE expansion module, then the output voltage is reduced because of voltage drops on the expansion cable. In this case, undervoltage monitoring must be disabled.
16) Only shielded lines are permitted to be used for wiring.
The stranded wire for the analog interface (Sin, nSin, Cos, nCos, Ref, nRef) and the digital interface (T, nT, D, nD) must be twisted pair with a wave impedance of 120 Ω ±10%.
Additional shielding of the analog interface is recommended.
17) The maximum permissible cable length is 50 m.
18) During the switch-on procedure for the encoder supply voltage (2 seconds), the monitoring limit for the power supply is increased from 5.25 V to 6 V. In this phase, overvoltages up to 6 V are not detected.
A short-term overvoltage of maximum 6 V is not permitted to damage the encoder electronics in any way.
Undervoltage on the encoder power supply must result in a sine or cosine signal outside the specification.
19) An actual reserve of 12 mA exists for the terminating resistor.
20) The sine-cosine output signals from the measuring instrument are checked by the evaluation circuit using pointer length monitoring.
The pointer length $z = 2 v((Sin - nSin)^2 + (Cos - nCos)^2)$ is monitored according to the specified limits.
21) The sine-cosine output signals from the measuring instrument are checked by the evaluation circuit using pointer length monitoring.
The pointer length $z = 2 v((Sin - nSin)^2 + (Cos - nCos)^2)$ is also monitored according to the specified limits from the time the evaluation circuit is switched on until a signal period has passed.
22) The sine-cosine output signals from the measuring instrument are checked by the evaluation circuit using pointer length monitoring.
The pointer length $z = 2 v((Sin - nSin)^2 + (Cos - nCos)^2)$ is permitted to deviate by a maximum of ±10% per signal period.
23) This value does not correspond to the encoder resolution that must be configured in Automation Studio (16384 * number of encoder lines).
24) Limited by the encoder in practice.
25) $I_{Encoder}$ ... Max. current consumption of the connected encoder [A].
26) The IE classification of the module is based on drive losses. This includes components such as EMC filters, etc. The power dissipation was determined at a switching frequency of 5 kHz (factory setting). Classification is performed at 90% of the frequency and at 100% of the continuous current. When operating the module in connection with an induction motor, the module is only permitted to be operated with a switching frequency of 5 kHz.
27) Continuous apparent power S[VA] = √3 * UMains[Vrms] * IMains[Arms]. IE2 notation (a,b) stands respectively for a load point with frequency a (as a percentage of the nominal frequency of the motor) and current b (as a percentage of the continuous current).
28) Continuous operation at an installation elevation of 500 m to 4,000 m above sea level is possible taking the specified reduction of continuous current into account.
29) This value only applies in its delivered state (SLOT2 of the module is sealed by a slot cover / shield plate). If SLOT2 on the module is not sealed, then the level of protection is reduced to IP10. It is important to note that a 8SCS005.0000-00 shield set (slot cover / shield plate) or plug-in module must always be inserted!
30) These dimensions refer to the actual device dimensions including the respective mounting plate. Additional spacing above and below the devices must be taken into account for mounting, connections and air circulation.

4 Overload characteristics

The continuous current for the module is permitted to be exceeded for a short time during operation (dynamic overload).

Overload response: WARNING

When the module exceeds the maximum overload duration, it outputs a warning.

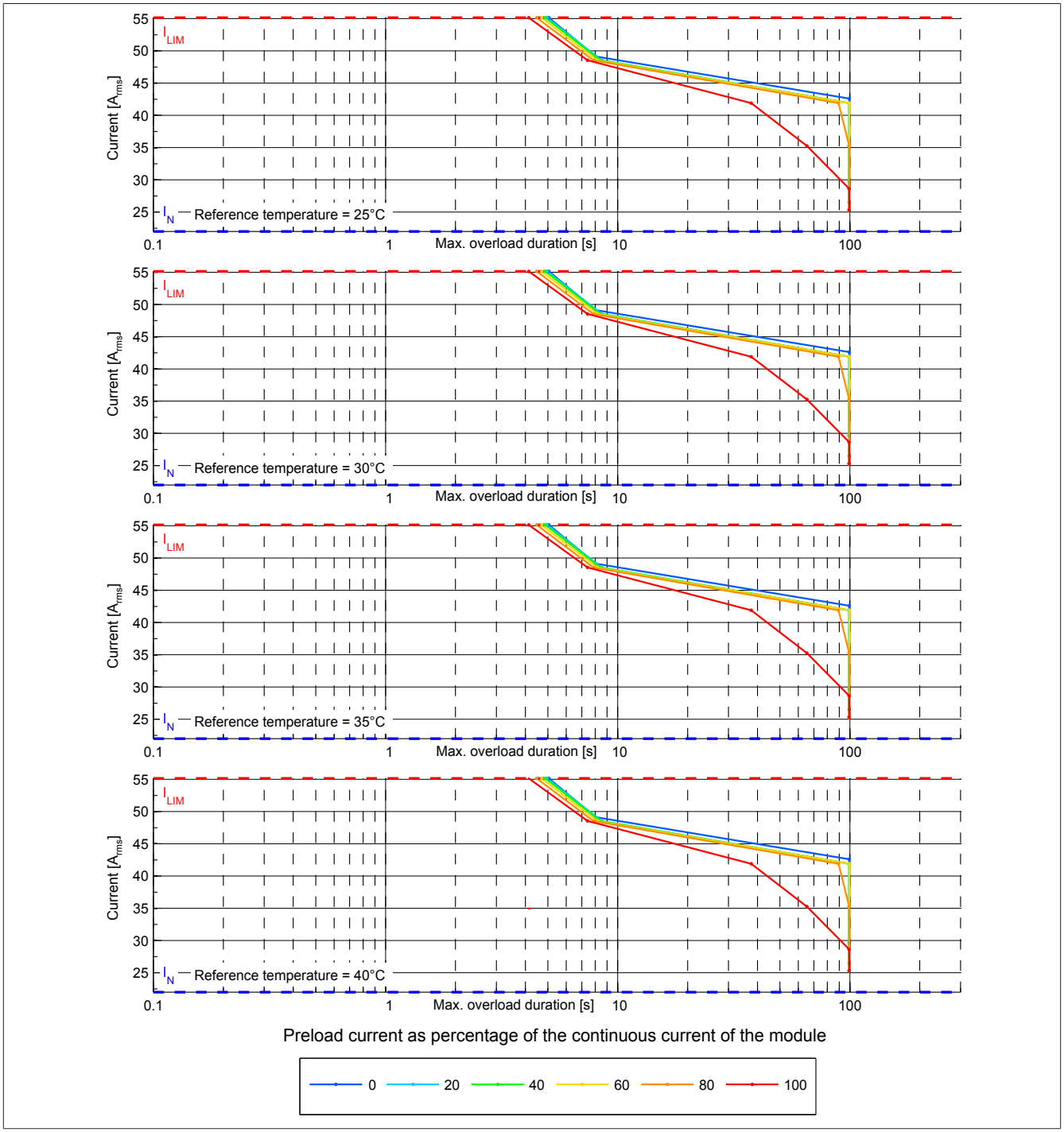


Figure 1: 8BVI0220HWSx.000-x - Overload characteristics, overload response - WARNING

I_N	Continuous current of the module [A_{rms}]
I_{LIM}	Peak current of the module [A_{rms}]
Mounting type:	Wall mounting
DC bus voltage:	750 V
Switching frequency:	5 kHz
Rotary frequency of current indicator:	20 Hz
Reference temperature:	Room temperature on device fan

Overload response ERROR + STOP

When the module exceeds the maximum overload duration, it outputs an error and executes a movement stop with current limiting (ERROR + STOP).

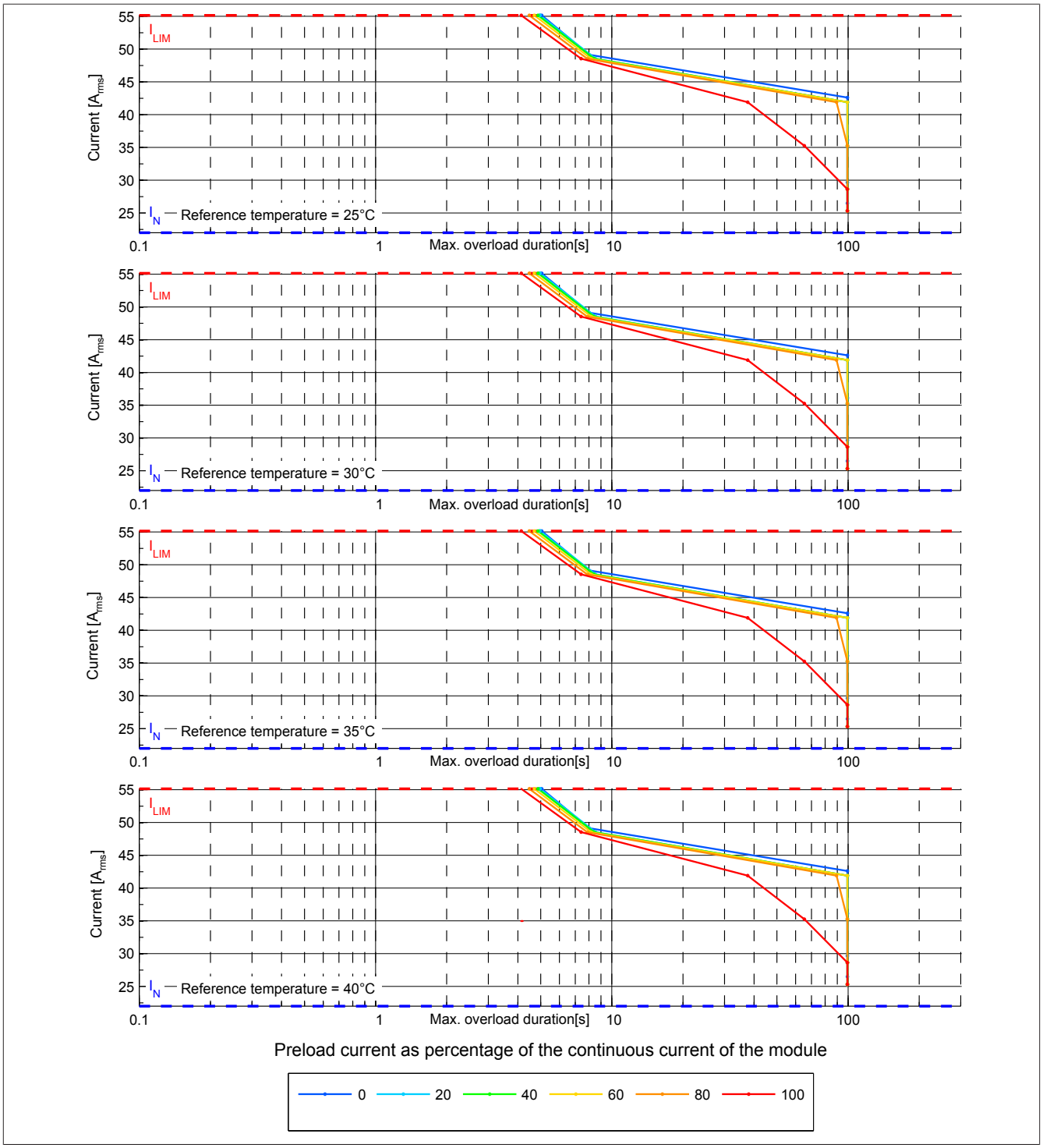


Figure 2: 8BVI0220HWSx.000-x - Overload characteristics, overload response - ERROR+STOP

I_N	Continuous current of the module [A_{rms}]
I_{LIM}	Peak current of the module [A_{rms}]
Mounting type:	Wall mounting
DC bus voltage:	750 V
Switching frequency:	5 kHz
Rotary frequency of current indicator:	20 Hz
Reference temperature:	Room temperature on device fan

5 Status indicators

Status indicators are located on the black cover of each module.

5.1 8BVI SafeMOTION inverter modules

5.1.1 1-axis modules

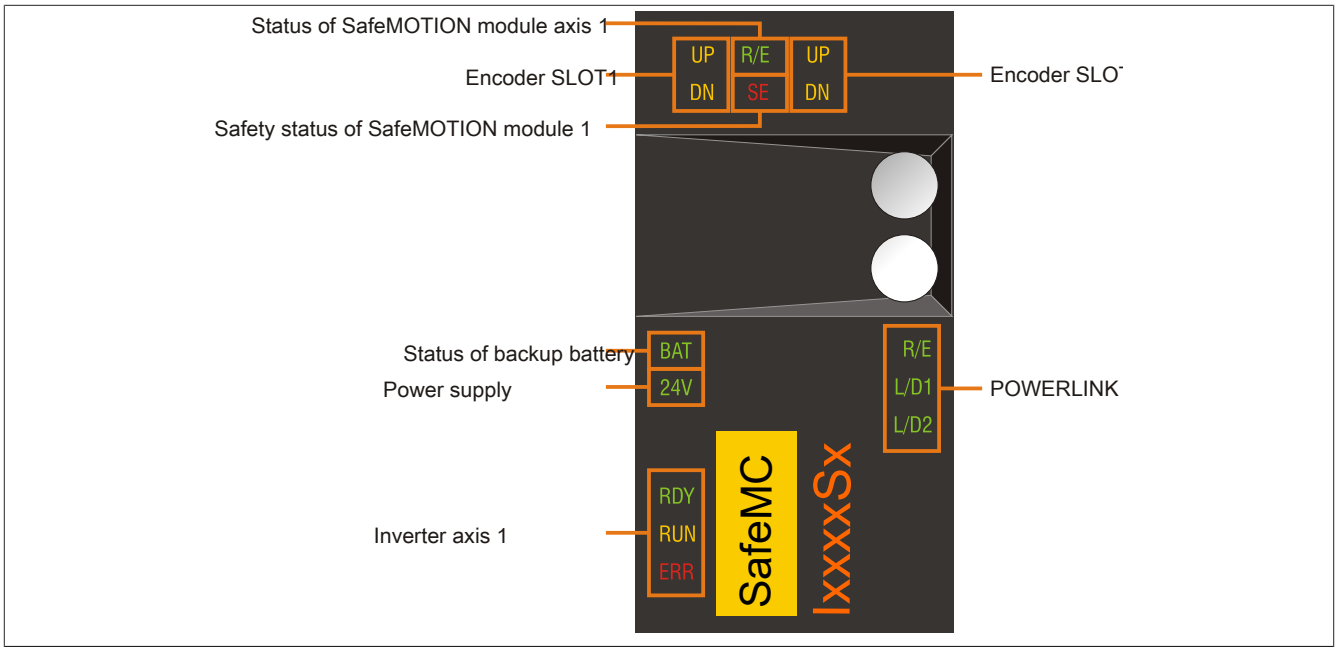


Figure 3: 8BVI SafeMOTION inverter modules (1-axis modules) - Status indicator groups[1)]

[1)] Status indicator group "Backup battery status" is only available for modules with an integrated battery holder. Starting with a certain revision, the integrated battery holder is not included and using accessory kit 8BXB000.0000-00 (battery for encoder buffering) is no longer possible. For details, see the revision information of the respective module (www.br-automation.com).

5.1.2 LED status indicators

Status indicator group	Label	Color	Function	Description
POWERLINK	R/E	Green/Red	Ready/Error	see "POWERLINK - LED status indicators" on page 10
	L/D1	Green	Link/Data activity on port 1	
	L/D2		Link/Data activity on port 2	
Inverter axis 1	RDY	Green	Ready	see "RDY, RUN, ERR (8BVI, 8BVP, 8B0P) - LED status indicators" on page 10
	RUN	Orange	Run	
	ERR	Red	Error	
Status of backup battery [1]	BAT	Green/Red	Ready/Error	see "Backup battery (ACOPOSmulti SafeMOTION EnDat 2.2) - LED status indicators" on page 11
Power supply	24 V	Green	24 V OK	The 24 V module power supply voltage is within the tolerance range.
Encoder SLOT1	UP	Orange	Encoder direction of rotation +	Indicates that the position of the connected encoder is changing in the positive direction. The faster the encoder position changes, the brighter the LED is lit.
	DN		Encoder direction of rotation -	Indicates that the position of the connected encoder is changing in the negative direction. The faster the encoder position changes, the brighter the LED is lit.
Encoder SLOT2	UP	Orange	Encoder direction of rotation +	see Encoder SLOT1
	DN		Encoder direction of rotation -	
Status of SafeMOTION module axis 1	R/E	Green/Red	Ready/Error	see "SafeMOTION module - LED status indicators" on page 12
Safety status of SafeMOTION module 1	SE	Red	Safe/Error	

Table 3: 8BVI SafeMOTION inverter modules (1-axis modules) - LED status indicators

1) Status indicator group "Backup battery status" is only available for modules with an integrated battery holder. Starting with a certain revision, the integrated battery holder is not included and using accessory kit 8BXB000.0000-00 (battery for encoder buffering) is no longer possible. For details, see the revision information of the respective module (www.br-automation.com).

5.1.3 RDY, RUN, ERR (8BVI, 8BVP, 8B0P) - LED status indicators

Label	Color	Function	Description	
RDY	Green	Ready	Solid green	The module is operational and the power stage can be enabled (operating system present and booted, no permanent or temporary errors).
			Blinking green [1]	The module is not ready for operation. **Examples:** • No signal on one or both enable inputs • DC bus voltage outside the tolerance range • Overtemperature on the motor (temperature sensor) • Motor feedback not connected or defective • Motor temperature sensor not connected or defective • Overtemperature on the module (IGBT junction, heat sink, etc.) • Disturbance on network
RUN	Orange	Run	Solid orange	The module's power stage is enabled.
ERR	Red	Error	Solid red [1]	There is a permanent error on the module. **Examples:** • Permanent overcurrent • Invalid data in EPROM

Table 4: RDY, RUN, ERR (8BVI, 8BVP, 8B0P) - LED status indicators

1) Firmware V2.130 and later.

5.1.4 POWERLINK - LED status indicators

Label	Color	Function	Description	
R/E	Green/ Red	Ready/Error	LED off	The module is not supplied with power or network interface initialization has failed.
			Solid red	The POWERLINK node number of the module is 0.
			Blinking red/green	The client is in an error state (drops out of cyclic operation).
			Blinking green (1x)	The client detects a valid POWERLINK frame on the network.
			Blinking green (2x)	Cyclic operation on the network is taking place, but the client itself is not yet a participant.
			Blinking green (3x)	Cyclic operation of the client is in preparation.
			Solid green	The client is participating in cyclic operation.
			Flickering green	The client is not participating in cyclic operation and also does not detect any other stations on the network participating in cyclic operation.

Table 5: POWERLINK - LED status indicators

Label	Color	Function	Description	
L/D1	Green	Link/Data activity on port 1	Solid green	A physical connection has been established to another station on the network.
			Blinking green	Activity on port 1
L/D2	Green	Link/Data activity on port 2	Solid green	A physical connection has been established to another station on the network.
			Blinking green	Activity on port 2

Table 5: POWERLINK - LED status indicators

5.1.5 Backup battery (ACOPOSmulti SafeMOTION EnDat 2.2) - LED status indicators

Label	Color	Function	Description	
BAT [1)]	Green/ Red	Ready/Error	LED off	**Possible causes:** • The voltage of the installed backup battery is within the tolerance range, but an EnDat encoder with backup battery is not connected. • A battery-backed EnDat encoder is connected and registering "Battery OK", but the module's firmware version does not support EnDat encoders with battery backup.
			Solid green	A battery-backed EnDat encoder is connected and registering "Battery OK" (voltage of the installed backup battery is within the tolerance range).
			Solid red	A battery-backed EnDat encoder is connected and registering "Battery not OK". **Possible causes:** • Voltage of the installed backup battery outside of tolerance range • No backup battery installed in module

Table 6: Backup battery - LED status indicators

1) Status indicator group "Backup battery status" is only available for modules with an integrated battery holder. Starting with a certain revision, the integrated battery holder is not included and using accessory kit 8BXB000.0000-00 (battery for encoder buffering) is no longer possible. For details, see the revision information of the respective module (www.br-automation.com).

5.1.6 SafeMOTION module - LED status indicators

There are 3 additional LEDs for each safe axis behind the front cover of an ACOPOSmulti SafeMOTION inverter module:

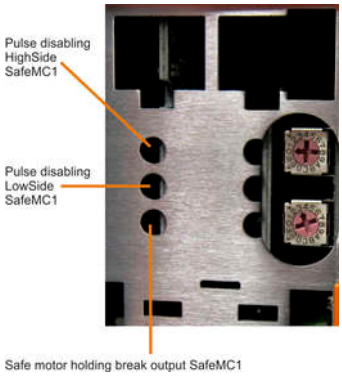


Figure 4: 1-axis modules

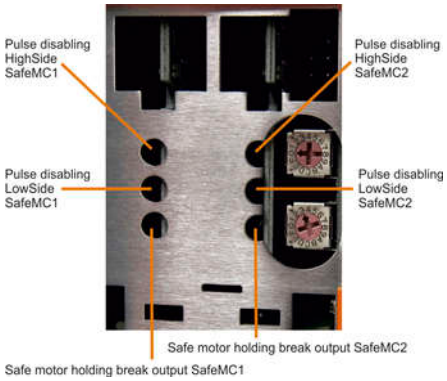


Figure 5: 2-axis modules

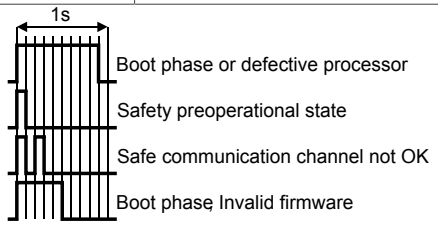
LED	Color		Description
R/E	Green	Red	
	Off	Off	Module not supplied with power, no communication
	Single flash		Mode "Unlink"
	Double flash		Updating the firmware
	Blinking		Mode PREOPERATIONAL
	On		Mode RUN
	On	Single flash, inverse	Safety-related firmware invalid
		Triple flash, inverse	Updating safety-related firmware
		On	Communication error
	Off	On	Error
LED status indicator Pulse disabling output, high-side	Red		Warning/Error on the channel During the startup phase, the channel LEDs are always lit constantly red.
	Orange		24 V on the output
	Off		0 V on the output
LED status indicator Pulse disabling output, low-side	Red		Warning/Error on the channel During the startup phase, the channel LEDs are always lit constantly red.
	Orange		24 V on the output
	Off		0 V on the output
LED status indicator Motor holding brake output	Red		Warning/Error on the channel During the startup phase, the channel LEDs are always lit constantly red.
	Orange		24 V on the output
	Off		0 V on the output
SE	Red	Off	Mode RUN
			
		On	Non-acknowledgeable error state, FAIL SAFE state
	The two "SE" indicators are two separate LEDs that show the states of safety processor 1 and safety processor 2. This is only distinguishable when the front cover is open, however.		

Table 7: SafeMOTION module - LED status indicators



Danger!

Constantly lit "SE" LEDs indicate a non-acknowledgeable FAIL SAFE state. The cause of this could be a defective module or faulty configuration.
Check the entries in the logbook! If you are able to rule out a faulty configuration, then the module is defective and must be replaced immediately.

It is your responsibility to ensure that all necessary repair measures or corrections to the configuration are initiated after an error occurs since subsequent errors can result in dangerous situations!

5.1.7 Status changes when starting up the operating system loader

The following intervals are used for the LED status indicators:

Width of box: 50 ms
Repeats after: 3,000 ms

Status	LED	Display
1. Boot procedure for base hardware active	RDY	
	RUN	
	ERR	
2. Network configuration active	RDY	
	RUN	
	ERR	
3. Waiting for network telegram	RDY	
	RUN	
	ERR	
4. Network communication active	RDY	
	RUN	
	ERR	
5. ACOPOS operating system being transferred/burned [1]	RDY	
	RUN	
	ERR	

Table 8: Status changes when starting up the operating system loader

1) Firmware V2.140 and later.

5.1.8 Setting the POWERLINK node number

The POWERLINK node number can be set using the two coded hexadecimal rotary switches located behind the black cover.

Figure		Coded rotary switches	POWERLINK node number
Cover closed	Cover open		
		1	Position 16
		2	Position 1
		The POWERLINK node number change takes effect the next time the ACOPOSmulti drive system is switched on.	

Information:

Node numbers in the range from 0x01 to 0xFD are allowed.

Recommendation: **For compatibility reasons, avoid node numbers between 0xF0 and 0xFD since these are intended for future system expansions.**

Node numbers 0x00, 0xFE and 0xFF are reserved and therefore not permitted to be set.

Table 9: Setting the POWERLINK node number

6 Dimension diagram and installation dimensions

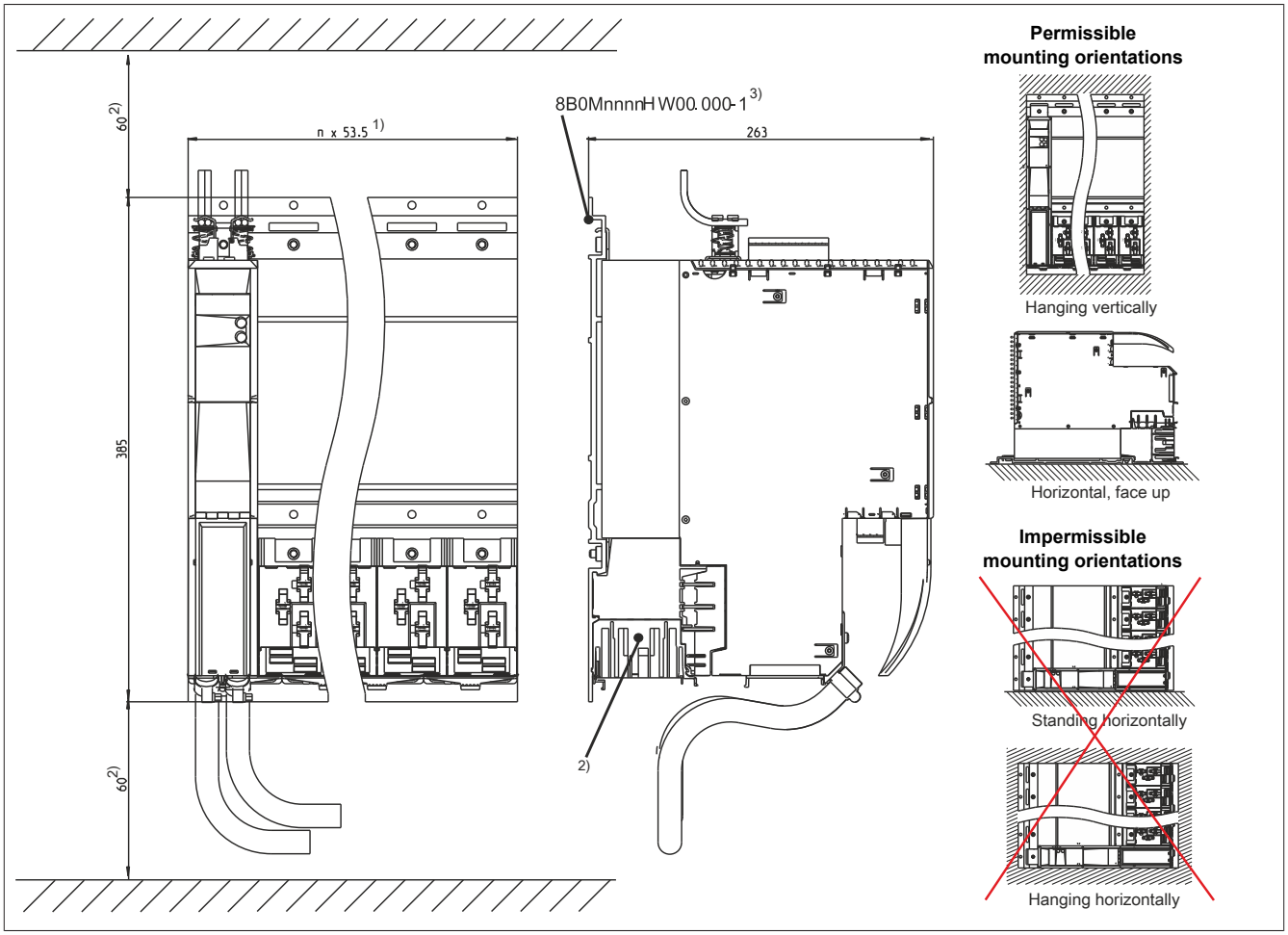


Figure 6: Dimension diagram and installation dimensions

1) n... Number of width units on the mounting plate
2) For sufficient air circulation, a clearance of at least 60 mm must be provided above the mounting plate and below the module.
To ensure that the fan modules in the mounting plate can be replaced easily, at least 250 mm clearance must be available below the module.
3) nnnn indicates the number of slots (e.g. 0160 refers to 16 slots).

7 Wiring: Safe double-width inverter modules (1-axis modules)

7.1 ACOPOSmulti SafeMOTION SinCos - Pinout overview

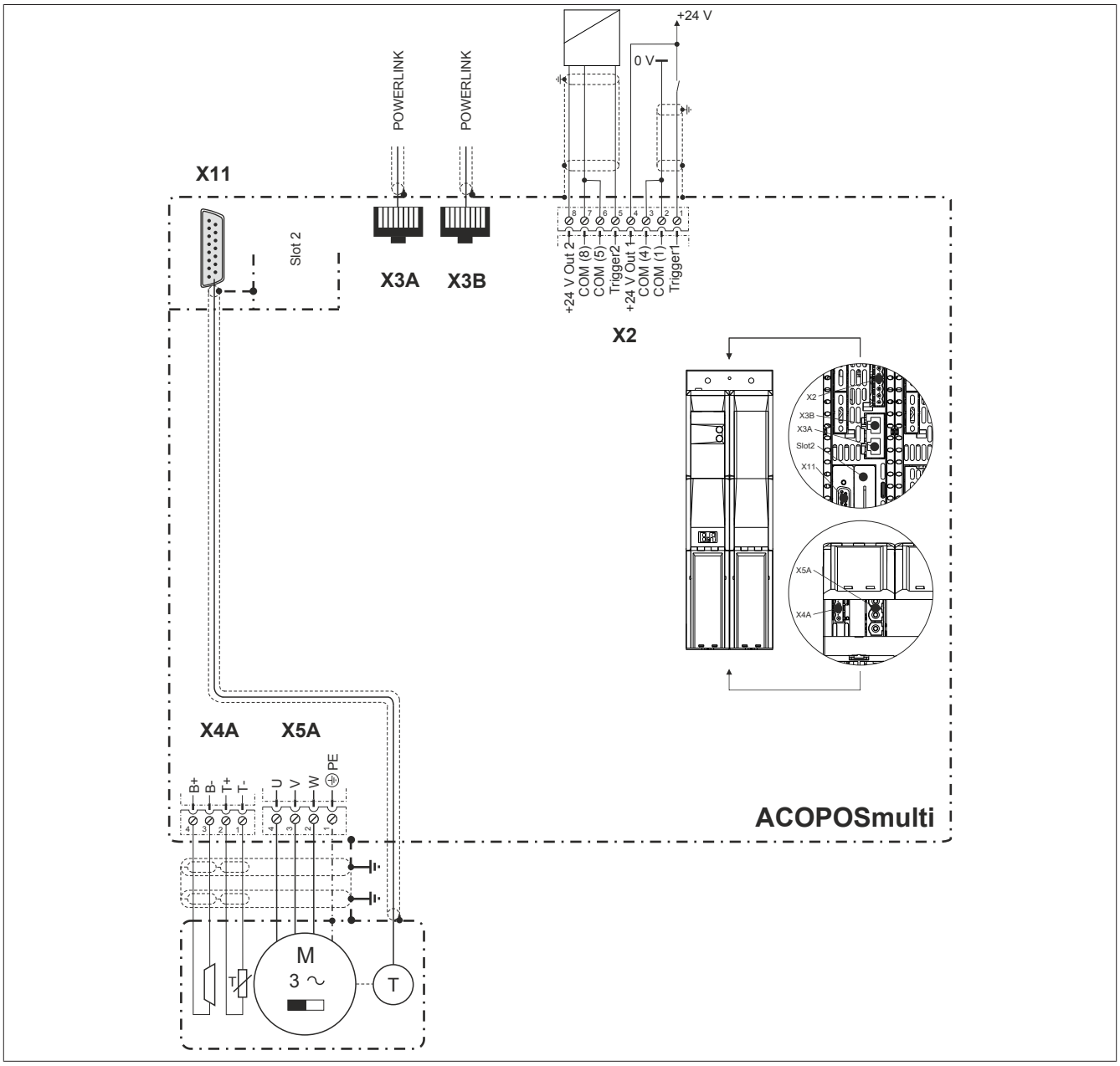


Figure 7: Pinout overview

7.2 Connector X2 - Pinout

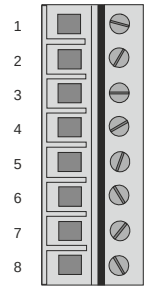
X2	Pin	Name	Function
 8TB2108.2010-00	1	Trigger 1	Trigger 1
	2	COM (1)	Trigger 1 0 V
	3	COM (2)	+24 V output 1 0 V
	4	+24 V Out 1	+24 V output 1
	5	Trigger 2	Trigger 2
	6	COM (5)	Trigger 2 0 V
	7	COM (8)	+24 V output 2 0 V
	8	+24 V Out 2	+24 V output 2

Table 10: Connector X2 - Pinout

7.3 Connectors X3A, X3B - Pinout

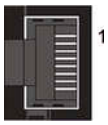
X3A, X3B	Pin	Name	Function
	1	RXD	Receive signal
	2	RXD\	Receive signal inverted
	3	TXD	Transmit signal
	4	Shield	Shield
	5	Shield	Shield
	6	TXD\	Transmit signal inverted
	7	Shield	Shield
	8	Shield	Shield

Table 11: X3A, X3B connectors - Pinout

7.4 Connector X4A - Pinout

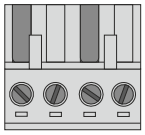
X4A	Name	Function
 8TB2104.203L-00	T-	Axis 1: Temperature sensor -
	T+	Axis 1: Temperature sensor +
	B-	Axis 1: Brake -
	B+	Axis 1: Brake +

Table 12: Connector X4A - Pinout



Danger!

A short circuit of SBC output B+ against 24 V results in state FUNCTIONAL FAIL SAFE being enabled. This means that safe pulse disabling is enabled. The brake always remains switched on / released, however, due to the short circuit to 24 V!
This can result in dangerous situations since the motor holding brake cannot brake, prevent the spin-out movement or prevent the unbraked lowering movement when loads are suspended!
A short circuit of SBC output B+ against 24 V must be prevented by suitable wiring measures!



Danger!

The following applies to the SBC output:

- **The SBC output is not permitted to be wired across modules!**
- **The SBC output is not permitted to be wired as an open emitter!**
- **The SBC output is not permitted to be wired as an open collector!**



Danger!

Only an output voltage of ≤ 5 V can be ensured for the safe motor holding brake output in the switched-off state. When selecting the motor holding brake, the user must ensure that the required braking torque is achieved with a voltage of 5 V applied.



Information:

The transistors of the SBC output stage are tested cyclically. When the output channels are active, this test emits low pulses on the output with a maximum length of 600 µs.

This must be taken into account when choosing the motor holding brake!



Danger!

The connections for the motor temperature sensors and the motor holding brake are safely isolated circuits. As a result, only devices or components that have at least safe isolation per IEC 60364-4-41 or EN 61800-5-1 are permitted to be connected to these connections.

Caution!

If B+ and B- are swapped when connecting the permanent magnet holding brakes, then the brakes cannot be opened! ACOPOSmulti inverter modules cannot determine if a holding brake is connected with reverse polarity!

Warning!

Temperature sensors are only permitted to be connected to the X4A/T+ and X4A/T- connectors on an ACOPOSmulti module under the following conditions:

- **SLOT1 of the ACOPOSmulti module does not contain an ACOPOSmulti plug-in module to which a temperature sensor is connected on the T+ and T- connections.**

Otherwise, the temperature monitoring functions on the ACOPOSmulti module may become ineffective, which in extreme cases can cause the hardware (e.g. motors) connected to the ACOPOSmulti module to be destroyed!

Connections T+ and T- are not required when using 8BCHxxxx hybrid motor cables.

7.5 Connector X5A - Pinout

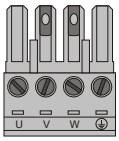
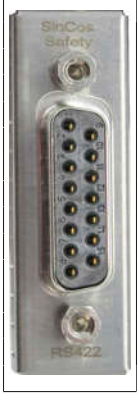
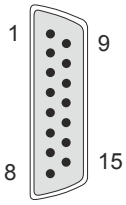
X5A	Name	Function
 8TB4104.204G-11	⏚	Axis 1: Protective ground conductor
	W	Axis 1: Motor connection W
	V	Axis 1: Motor connection V
	U	Axis 1: Motor connection U

Table 13: Connector X5A - Pinout

Information:

An additional PE wire does not have to be connected to the threaded bolt beside the X5A connector. The PE connection on the male X5A connector is required and sufficient.

7.6 SafeMOTION module SinCos - Pinout

Figure	X11	Pin	Name	Function
		1	A	Channel A/SIN
		2	COM	Ground
		3	B	Channel B/COS
		4	+5 V	Encoder power supply +
		5	D	Data
		6	---	---
		7	R\	Reverence impulse inverted / nREF
		8	T	Clock
		9	A\	Channel A inverted / nSIN
		10	Sense COM	Sense mass
		11	B\	Channel B inverted / nCOS
		12	Sense +5 V	Sense input +5 V
		13	D\	Data inverted
		14	R	Reverence pulse / REF
		15	T\	Clock inverted

Information:

The SafeMOTION module cannot be replaced! The SafeMOTION module and the ACOPOSmulti SafeMOTION inverter module together form a single unit. In the event of an error, the entire module must be replaced.