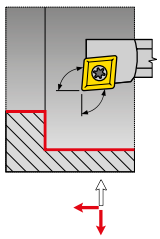
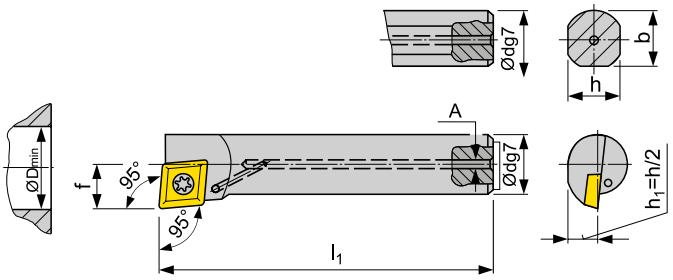
SCLCR/L





166 - 168, 232



γ_o° - Werkzeug-Orthogonalspanwinkel / tool orthogonal rake
λ_s° - Werkzeug-Neigungswinkel / tool cutting edge inclination

KLEMMHALTER ZUM INNENDREHEN / TOOLS FOR INTERNAL TURNING

ISO	R/L	Abmessungen / Dimensions d	f	l_1	h	b	A	D_{min}	λ_s°	γ_o°	kg	Ersatzteile Spare parts	WSP Inserts
A08H-SCLCR/L 06	● / ●	8	6	100	7,2	7,6	-	11	-13	0	0,03	SO2	CC.. 0602..
S08F-SCLCR/L 06	● / ●	8	6	80	7,2	7,6	-	11	-13	0	0,03	SO2	CC.. 0602..
S10H-SCLCR/L 06	● / ●	10	7	100	9	9,5	-	13	-10	0	0,06	SO2	CC.. 0602..
A10H-SCLCR/L 06	● / ●	10	7	100	9	-	Ø4	13	-10	0	0,05	SO2	CC.. 0602..
A10K-SCLCR/L 08	■ / ■	10	6	125	9	9,5	Ø4	12	-14	0	0,10	SC22	CC.. 0803..
A12K-SCLCR/L 06	● / ●	12	9	125	11	-	Ø5	16	-8	0	0,10	SO1	CC.. 0602..
A12M-SCLCR/L 08	■ / ■	12	9	150	11	11,5	Ø5	16	-5	0	0,24	SC22	CC.. 0803..
S12K-SCLCR/L 06	● / ●	12	9	125	11	11,5	-	16	-8	0	0,11	SO1	CC.. 0602..
A16R-SCLCR/L 08	■ / ■	16	11	200	14	15	Ø6	20	-8	0	0,29	SC22	CC.. 0803..
S16M-SCLCR/L 06	● / ●	16	11	150	14,5	15	-	20	-8	0	0,24	SO1	CC.. 0602..
S16M-SCLCR/L 09-A	● / ●	16	11	150	14,5	15	-	20	-8	0	0,24	SO5	CC.. 09T3..
A16M-SCLCR/L 09-A	● / ●	16	11	150	14,5	-	Ø6	20	-8	0	0,22	SO5	CC.. 09T3..
A20Q-SCLCR/L 09	● / ●	20	13	180	18	-	Ø8	25	-5	0	0,40	SO8	CC.. 09T3..
S20S-SCLCR/L 09	● / ●	20	13	250	18	18,5	-	25	-5	0	0,60	SO8	CC.. 09T3..
A25R-SCLCR/L 09	● / ●	25	17	200	23	23	Ø8	32	-3	0	0,65	SO8	CC.. 09T3..
S25T-SCLCR/L 09	● / ●	25	17	300	23	23	-	32	-3	0	1,15	SO8	CC.. 09T3..
A32S-SCLCR/L 12-A	● / ●	32	22	250	30	30	Ø8	40	-10	0	1,35	SC20	CC.. 1204..
S32U-SCLCR/L 12-A	● / ●	32	22	350	30	30	-	40	-10	0	2,10	SC20	CC.. 1204..

Alle Abmessungen [mm] / All dimensions [mm]

● Lagersortiment /○ Kein Lagersortiment ■ Lagersortiment ab 1.4.2014 /□ Kein Lagersortiment ab 1.4.2014
● stocked as standard /○ not stocked as standard, ■ stocked as standard from 1. 4. 2014 /□ not stocked as standard from 1. 4. 2014
Derzeitiges Lagerbestandssortiment ist abhängig von der gültigen Preisliste. / See price list for current availability.