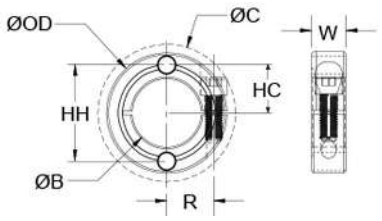
FHT-MCL-18-F

Ruland FHT-MCL-18-F, 18mm Face Mount Shaft Collar with Tapped Hole, Black Oxide Steel, One-Piece Clamp Style, 36mm OD, 13mm Width





Description

Ruland FHT-MCL-18-F is a one-piece shaft collar with a 18mm bore, 36mm OD, and 13mm width. FHT-MCL-18-F has tapped holes for mounting shaft collars to sprockets, pulleys, metallic plates, or other components. Tapped holes allow for a secure connection between the shaft collar and mated component. The clamp style design does not mar the shaft, is easy to remove, and is indefinitely adjustable. Equipment manufacturers benefit from the tightly controlled face to bore perpendicularity (TIR of ? .05mm). Perpendicularity is critical for alignment when the shaft collar is used as a load bearing face, mechanical stop, or for mounting components such as gears or bearings. Proprietary processes have been developed by Ruland to maintain superior fit, finish, and holding power. FHT-MCL-18-F is stamped with the Ruland name and bore size for ease of identification. Forged screws test beyond DIN 912 12.9 standards to ensure maximum holding power. FHT-MCL-18-F is machined from solid bar stock to a fine burr free finish and sourced exclusively from North American mills. Ruland uses 1215 lead-free steel with a proprietary black oxide finish that produces a fine glossy finish while increasing holding power and resisting corrosion. It is RoHS3 and REACH compliant and manufactured in our Marlborough, MA factory under strict controls using proprietary processes.

Product Specifications

Bore (B1)	18 mm	**Bore Tolerance**	+0.050 mm / +0.012 mm
Outer Diameter (OD)	36 mm	**Clearance Diameter (C) MAX**	41.1 mm
Width (W)	13 mm	**Width Tolerance**	+0.076 mm / -0.254 mm
Hole to Center (HC)	13.50 mm	**Hole to Hole (HH)**	27.00 mm
Threaded Mounting Hole	M5	**Recommended Shaft Tolerance**	+0.000 mm / -0.013 mm
Forged Clamp Screw	M5 x 16	**Screw Material**	Alloy Steel
Hex Wrench Size	4.0 mm	**Screw Finish**	Black Oxide
Seating Torque	9.5 Nm	**Screw Location (R)**	13.49 mm
Number of Screws	1 ea	**Torque Wrench**	TW:BT-4C-3/8-86
Recommended Hex Key	Metric Hex Keys	**Material Specification**	1215 Carbon Steel Bar
Temperature	-40°F to 350°F (-40°C to 176°C)	**Finish Specification**	Hot Process Black Oxide, Impregnated with Naphthenic Oil, Centrifugally Dried
Manufacturer	Ruland Manufacturing	**Country of Origin**	USA
Weight (lbs)	0.153811	**UPC**	63452937789
Tariff Code	8483.60.8000	**UNSPC**	31162811
Note 1	Performance ratings are for guidance only. The user must determine suitability for a particular application.		
Prop 65	**WARNING** This product can expose you to the chemical Ethylene Thiourea, known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.		