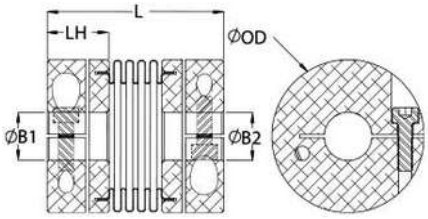
MBC25-10-6-A

Ruland MBC25-10-6-A, 10mm x 6mm Bellows Coupling, Aluminum, Clamp Style, 25.4mm OD, 33.3mm Length





Description

Ruland MBC25-10-6-A is a clamp bellows coupling with 10mm x 6mm bores, 25.4mm OD, and 33.3mm length. It is zero-backlash and has a balanced design for reduced vibration at high speeds. MBC25-10-6-A is comprised of two anodized aluminum hubs and a stainless steel bellows. The bellows are able to flex while remaining rigid under torsional loads allowing for all types of misalignment to be accommodated. This bellows coupling is lightweight and has low inertia making it suitable for applications with speeds up to 10,000 RPM. Hardware is metric and tests beyond DIN 912 12.9 standards for maximum torque capabilities. Ruland MBC25-10-6-A has four convolutions allowing for high torsional rigidity and making it an excellent fit for precise positioning stepper servo applications as well as encoders. It is machined from solid bar stock that is sourced exclusively from North American mills and RoHS3 and REACH compliant. MBC25-10-6-A is carefully manufactured in our Marlborough, MA factory under strict controls using proprietary processes.

Product Specifications

Bore (B1)	10 mm	**Small Bore (B2)**	6 mm
Shaft Penetration B1	15.9 mm	**Shaft Penetration B2**	15.9 mm
Outer Diameter (OD)	25.4 mm	**Bore Tolerance**	+0.03 mm / -0.00 mm
Length (L)	33.3 mm	**Hub Width (LH)**	11.85 mm
Forged Clamp Screw	M3	**Screw Material**	Alloy Steel
Hex Wrench Size	2.5 mm	**Screw Finish**	Black Oxide
Seating Torque	2.1 Nm	**Number of Screws**	2 ea
Static Torque	6.8 Nm	**Angular Misalignment**	1.5°
Dynamic Torque Non-Reversing	3.40 Nm	**Parallel Misalignment**	0.10 mm
Dynamic Torque Reversing	1.70 Nm	**Axial Motion**	0.30 mm
Torsional Stiffness	27 Nm/Deg	**Maximum Speed**	10,000 RPM
Material Specification	Hubs: 2024-T351 Aluminum Bar Bellows: Type 321 Stainless Steel	**Temperature**	-40°F to 200°F (-40°C to 93°C)
Finish Specification	Sulfuric Anodized MIL-A-8625 Type II, Class 2 and ASTM B580 Type B Black Anodize	**Manufacturer**	Ruland Manufacturing
Country of Origin	USA	**Weight (lbs.)**	0.0729
Recommended Shaft Tolerance	+0.000 mm / -0.013 mm	**UPC**	63452906374
Tariff Code	8483.60.8000		
Note 1	Stainless steel hubs are available upon request.		
Note 2	Torque ratings are at maximum misalignment.		
Note 3	Performance ratings are for guidance only. The user must determine suitability for a particular application.		
Note 4	Torque ratings for the couplings are based on the physical limitations/failure point of the metal bellows. Under normal/typical conditions the hubs are capable of holding up to the rated torque of the metal bellows. In some cases, especially when the smallest standard bores are used or where shafts are undersized, slippage on the shaft is possible below the rated torque of the metal bellows. Keyways are available to provide additional torque capacity in the shaft/hub connection when required. Please consult technical support for more assistance.		
Prop 65	⚠WARNING This product can expose you to chemicals including Ethylene Thiourea and Nickel (metallic), known to the State of California to cause cancer, and Bisphenol A and Ethylene Thiourea, known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.		

Installation Instructions

1. Align the bores of the MBC25-10-6-A bellows coupling on the shafts that are to be joined and determine if the misalignment parameters are within the limits of the coupling. (Angular Misialignment: 1.5°, Parallel

Misalignment: 0.10 mm, Axial Motion: 0.30 mm)

2. Fully tighten the M3 screw on the first hub to the recommended seating torque of 2.1 Nm using a 2.5 mm hex torque wrench.
3. Before tightening the screw on the second hub, rotate the coupling by hand to allow it to reach its free length.
4. Tighten the screw on the second hub to the recommended seating torque. Make sure the coupling remains axially relaxed and the misalignment angle remains centered along the length of the coupling.
5. The shafts may extend into the relieved portion of the bore as long as it does not exceed the shaft penetration length of 15.9 mm.