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SCHAEFFLER

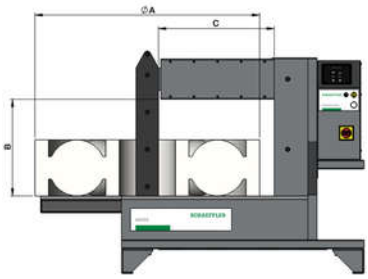


HEATER800-SMART-450V

Induction heating device

HEATER smart

Technical information



Your current product variant

Series	SMART	Extended functionality
Version	800	mb max = 800 kg

Technical data

U	450 V	Operating voltage
f	50 – 60 Hz	Power frequency
P	24 kVA	Power consumption
I	50 A	Current rating
$\vartheta_{h\ max}$	240 °C	Max. heating temperature
	0 – 99 min	Heating time
	Touch	Display
	2	Magnetic probe, quantity
≈m	307 kg	Weight

The datasheet is only an overview of dimensions and basic load ratings of the selected product. Please always observe all further information and guidelines for this product.For further information you can use the contact form on our website

Functions

	+	Temperature hold
	+	Automatic demagnetization, <2A/cm
	—	Swivel arm
	+	Log function
	+	Delta-T control
	+	Temperature control
	+	Time control
	+	Temperature and time control
	+	Temperature and speed control
	+	Overheating protection
	only in temp. and speed mode	Automatic power reduction
	+	Device supports horizontal / lying heating of the workpiece
	—	Device supports vertical / hanging heating of the workpiece

Dimensions

	1,080 mm	Length HEATER
	650 mm	Width HEATER
	955 mm	Height HEATER
B	430 mm	Space between poles
C	515 mm	Pole length

Workpiece to be heated

	145 mm	Min. inner diameter workpiece, horizontal heating: with included yoke
	60 mm	Min. inner diameter workpiece, horizontal heating: with optional yoke
$ØA_{max}$	1,150 mm	Max. outer diameter workpiece
	420 mm	Max. workpiece width, horizontal heating
$m_{b\ max}$	800 kg	Max. workpiece weight

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Additional information

1	Yokes included, quantity
100x100	Yokes included, cross section (mm²)

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