Sil-Pad® 1500ST

Electrically Insulating, Thermally Conductive, Soft Tack Elastomeric Material

Features and Benefits

- Thermal impedance: 0.23°C-in²/W (@50 psi)
- Naturally tacky on both sides
- Pad is repositionable
- Excellent thermal performance
- Auto-placement and dispensable



Bergquist Sil-Pad 1500ST (Soft Tack) is a fiberglass reinforced thermal interface material that is naturally tacky on both sides. Sil-Pad 1500ST exhibits superior thermal performance when compared to the competitors' thermal interface materials. Sil-Pad 1500ST is supplied in sheet form or roll form for exceptional auto-dispensing and auto-placement in high volume assemblies. Sil-Pad 1500ST is intended for placement between an electronic power device and its heat sink.

TYPICAL PROPERTIES OF SIL-PAD 1500ST

PROPERTY	IMPERIAL VALUE	METRIC VALUE	TEST METHOD
Color	Blue	Blue	Visual
Reinforcement Carrier	Fiberglass	Fiberglass	—
Thickness (inch) / (mm)	0.008	0.203	ASTM D374
Hardness (Shore A)	75	75	ASTM D2240
Breaking Strength (lbs/inch) / (kN/m)	1.9	0.34	ASTM D1458
Elongation (%45° to Warp and Fill)	22	22	ASTM D412
Tensile Strength (psi) / (MPa)	238	1.6	ASTM D412
Continuous Use Temp (°F) / (°C)	-76 to 356	-60 to 180	—
ELECTRICAL			
Dielectric Breakdown Voltage (Vac)	3000	3000	ASTM D149
Dielectric Constant (1000 Hz)	6.1	6.1	ASTM D150
Volume Resistivity (Ohm-meter)	10^{11}	10^{11}	ASTM D257
Flame Rating	V-O	V-O	U.L. 94
THERMAL			
Thermal Conductivity (W/m-K)	1.8	1.8	ASTM D5470

THERMAL PERFORMANCE vs PRESSURE

Pressure (psi)	10	25	50	100	200
TO-220 Thermal Performance (°C/W)	1.54	1.52	1.51	1.49	1.46
Thermal Impedance (°C-in²/W) (1)	0.37	0.28	0.23	0.21	0.20

1) The ASTM D5470 (Bergquist modified) test fixture was used. The recorded value includes interfacial thermal resistance. These values are provided for reference only. Actual application performance is directly related to the surface roughness, flatness and pressure applied.

Typical Applications Include:

- Power supplies
- Automotive electronics
- Motor controls

Configurations Available:

- Sheet form, die-cut parts and slit-to-width roll form
- Also available in 12 mil thickness

Building a Part Number

SP1500ST – 0.008 – 00 – 1012 – NA

- Section A: SP1500ST = Sil-Pad 1500ST Material
- Section B: Standard thicknesses available: 0.008", 0.012"
- Section C: 00 = No adhesive
- Section D: ____ = Standard configuration dash number, 1012 = 10" x 12" sheets, 10/250 = 10" x 250' rolls (8 mil only), or 00 = custom configuration
- Section E: NA = Selected standard option. If not selecting a standard option, insert company name, drawing number, and revision level.

Standard Options

◂◂ *example*

Note: To build a part number, visit our website at www.bergquistcompany.com.

Sil-Pad®: U.S. Patents 4,574,879; 4,602,125; 4,602,678; 4,685,987; 4,842,911 and others

THE BERGQUIST COMPANY

www.bergquistcompany.com

The Bergquist Company - North American Headquarters
18930 West 78th Street
Chanhassen, MN 55317
Phone: 800-347-4572
Fax: 952-835-0430

The Bergquist Company - Europe
Bramenberg 9a, 3755 BT Eemnes
Netherlands
Phone: 31-35-5380684
Fax: 31-35-5380295

The Bergquist Company - China
Rm. 7C, Aihe Mansion
No. 629 Ling Ling Road
Shanghai, China 200030
Ph: 86-21-6464-2206
Fax: 86-21-6464-2209

All statements, technical information and recommendations herein are based on tests we believe to be reliable, and THE FOLLOWING IS MADE IN LIEU OF ALL WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING THE IMPLIED WARRANTIES OF MARKETABILITY AND FITNESS FOR PURPOSE. Sellers' and manufacturers' only obligation shall be to replace such quantity of the product proved to be defective. Before using, user shall determine the suitability of the product for its intended use, and the user assumes all risks and liability whatsoever in connection therewith. NEITHER SELLER NOR MANUFACTURER SHALL BE LIABLE EITHER IN TORT OR IN CONTRACT FOR ANY LOSS OR DAMAGE, DIRECT, INCIDENTAL, OR CONSEQUENTIAL, INCLUDING LOSS OF PROFITS OR REVENUE ARISING OUT OF THE USE OR THE INABILITY TO USE A PRODUCT. No statement, purchase order or recommendations by seller or purchaser not contained herein shall have any force or effect unless in an agreement signed by the officers of the seller and manufacturer.

PDS_10057_SP_1500ST_0305