A002 HSS-TiN

DIN 338 RN / BS 328 / ISO 235

002



Jobber Drill, Right Hand

Flute Geometry	Standard Helix, Right Hand Spiral, Wider Flutes
Point Angle	1.0 mm - 1.9 mm (inc) 118° 4 Facet Point. 2.0 mm - 16.0 mm (inc)118° Special Point Geometry (Dormer P.S.Point) Giving Higher Positional Accuracy.
Surface Treatment	1.00 mm - 1.9 mm (inc) Bright Finish. 2.0 mm - 16.0 (inc) Bright body, TiN coating on working part of tool.
Application	General purpose engineering drills

Entry Code	d_1 Øh8 Inch	d_1 mm	l_2 mm	l_1 mm	Entry Code	d_1 Øh8 Inch	d_1 mm	l_2 mm	l_1 mm	Entry Code	d_1 Øh8 Inch	d_1 mm	l_2 mm	l_1 mm
A0021.0		1,00	12	34	A0023.7		3,70	39	70	A0026.4		6,40	63	101
A0021.1		1,10	14	63	A0023.8		3,80	43	75	A0026.5		6,50	63	101
A0023/64	3/64	1,19	16	38	A0023.9		3,90	43	75	A0026.6		6,60	63	101
A0021.2		1,20	16	38	A0025/32	5/32	3,97	43	75	A0026.7		6,70	63	101
A0021.3		1,30	16	38	A0024.0		4,00	43	75	A00217/64	17/64	6,75	69	109
A0021.4		1,40	18	40	A0024.1		4,10	43	75	A0026.8		6,80	69	109
A0021.5		1,50	18	40	A0024.2		4,20	43	75	A0026.9		6,90	69	109
A0021/16	1/16	1,59	20	43	A0024.3		4,30	47	80	A0027.0		7,00	69	109
A0021.6		1,60	20	43	A00211/64	11/64	4,37	47	80	A0027.1		7,10	69	109
A0021.7		1,70	20	43	A0024.4		4,40	47	80	A0029/32	9/32	7,14	69	109
A0021.8		1,80	22	46	A0024.5		4,50	47	80	A0027.2		7,20	69	109
A0021.9		1,90	22	46	A0024.6		4,60	47	80	A0027.3		7,30	69	109
A0025/64	5/64	1,98	24	49	A0024.7		4,70	47	80	A0027.4		7,40	69	109
A0022.0		2,00	24	49	A0023/16	3/16	4,76	52	86	A0027.5		7,50	69	109
A0022.1		2,10	24	49	A0024.8		4,80	52	86	A00219/64	19/64	7,54	75	117
A0022.2		2,20	27	53	A0024.9		4,90	52	86	A0027.6		7,60	75	117
A0022.3		2,30	27	53	A0025.0		5,00	52	86	A0027.7		7,70	75	117
A0023/32	3/32	2,38	30	57	A0025.1		5,10	52	86	A0027.8		7,80	75	117
A0022.4		2,40	30	57	A00213/64	13/64	5,16	52	86	A0027.9		7,90	75	117
A0022.5		2,50	30	57	A0025.2		5,20	52	86	A0025/16	5/16	7,94	75	117
A0022.6		2,60	30	57	A0025.3		5,30	52	86	A0028.0		8,00	75	117
A0022.7		2,70	33	61	A0025.4		5,40	57	93	A0028.1		8,10	75	117
A0027/64	7/64	2,78	33	61	A0025.5		5,50	57	93	A0028.2		8,20	75	117
A0022.8		2,80	33	61	A0027/32	7/32	5,56	57	93	A0028.3		8,30	75	117
A0022.9		2,90	33	61	A0025.6		5,60	57	93	A00221/64	21/64	8,33	75	117
A0023.0		3,00	33	61	A0025.7		5,70	57	93	A0028.4		8,40	75	117
A0023.1		3,10	36	65	A0025.8		5,80	57	93	A0028.5		8,50	75	117
A0021/8	1/8	3,18	36	65	A0025.9		5,90	57	93	A0028.6		8,60	81	125
A0023.2		3,20	36	65	A00215/64	15/64	5,95	57	93	A0028.7		8,70	81	125
A0023.3		3,30	36	65	A0026.0		6,00	57	93	A00211/32	11/32	8,73	81	125
A0023.4		3,40	39	70	A0026.1		6,10	63	101	A0028.8		8,80	81	125
A0023.5		3,50	39	70	A0026.2		6,20	63	101	A0028.9		8,90	81	125
A0029/64	9/64	3,57	39	70	A0026.3		6,30	63	101	A0029.0		9,00	81	125
A0023.6		3,60	39	70	A0021/4	1/4	6,35	63	101	A0029.1		9,10	81	125

A002 HSS-TiN

DIN 338 RN / BS 328 / ISO 235

Entry Code	d_1 Øh8 Inch	d_1 mm	l_2 mm	l_1 mm
A00223/64	23/64	9,13	81	125
A0029.2		9,20	81	125
A0029.3		9,30	81	125
A0029.4		9,40	81	125
A0029.5		9,50	81	125
A0023/8	3/8	9,53	87	133
A0029.6		9,60	87	133
A0029.7		9,70	87	133
A0029.8		9,80	87	133
A0029.9		9,90	87	133
A00225/64	25/64	9,92	87	133
A00210.0		10,00	87	133
A00210.1		10,10	87	133
A00210.2		10,20	87	133
A00210.3		10,30	87	133
A00213/32	13/32	10,32	87	133
A00210.4		10,40	87	133
A00210.5		10,50	87	133
A00210.6		10,60	87	133
A00210.7		10,70	94	142
A00227/64	27/64	10,72	94	142
A00210.8		10,80	94	142
A00210.9		10,90	94	142
A00211.0		11,00	94	142
A00211.1		11,10	94	142
A0027/16	7/16	11,11	94	142

Entry Code	d_1 Øh8 Inch	d_1 mm	l_2 mm	l_1 mm
A00211.2		11,20	94	142
A00211.3		11,30	94	142
A00211.4		11,40	94	142
A00211.5		11,50	94	142
A00229/64	29/64	11,51	94	142
A00211.6		11,60	94	142
A00211.7		11,70	94	142
A00211.8		11,80	94	142
A00211.9		11,90	101	151
A00215/32	15/32	11,91	101	151
A00212.0		12,00	101	151
A00212.1		12,10	101	151
A00212.2		12,20	101	151
A00212.3		12,30	101	151
A00231/64	31/64	12,30	101	151
A00212.4		12,40	101	151
A00212.5		12,50	101	151
A00212.6		12,60	101	151
A0021/2	1/2	12,70	101	151
A00212.7		12,70	101	151
A00212.8		12,80	101	151
A00212.9		12,90	101	151
A00213.0		13,00	101	151
A00233/64	33/64	13,10	101	151
A00213.1		13,10	101	151
A00213.2		13,20	101	151

Entry Code	d_1 Øh8 Inch	d_1 mm	l_2 mm	l_1 mm
A00213.25		13.25	108	160
A00213.3		13,30	108	160
A00213.4		13,40	108	160
A00217/32	17/32	13,49	108	160
A00213.5		13,50	108	160
A00213.6		13,60	108	160
A00213.7		13,70	108	160
A00213.75		13.75	108	160
A00213.8		13,80	108	160
A00235/64	35/64	13,89	108	160
A00213.9		13,90	108	160
A00214.0		14,00	108	160
A00214.25		14,25	114	169
A0029/16	9/16	14,29	114	169
A00214.5		14,50	114	169
A00237/64	37/64	14,68	114	169
A00214.75		14,75	114	169
A00215.0		15,00	114	169
A00219/32	19/32	15,08	120	178
A00215.25		15,25	120	178
A00239/64	39/64	15,48	120	178
A00215.5		15,50	120	178
A00215.75		15,75	120	178
A0025/8	5/8	15,88	120	178
A00216.0		16,00	120	178