UltiMaker Factor 4



Maintenance kit

Increase your 3D printer's uptime and optimize your workflows with the UltiMaker Factor 4 Maintenance Kit.

This kit contains everything you need to perform simple repairs and routine service actions according to the preventative maintenance schedule.

Maintenance schedule

Only a few regular maintenance actions are required for optimal performance of the printer. Schedule your preventative service actions to ensure minimal downtime of your printer and prevent problems.

Scan the QR code or go to ultimaker.com/F4-maintenance

Repair guides

Small parts have a big impact. This maintenance kit provides a convenient stock of spare parts that might need replacement within one year of printing. Follow step-by-step instructions and get back up and running in minutes.

Scan the QR code or go to ultimaker.com/F4-repairs

Included components

The UltiMaker Factor 4 contains spare parts, tools, and maintenance consumables:

Spare parts

5x Nozzle cover
1x HEPA filter Air Manager
2x Timing belt Y
1x Timing belt X
1x Motor belt Y
2x Bowden tube
6x Tube coupling collet
6x Wave washer spring
10x Clamp clip
4x Purge rubber
1x Nozzle cover bracket
1x Collet press cover
1x Print head radial fan
1x M3x50 bolt
2x Feeder locking screw

Tools

1x PC mirror
1x ESD bracelet
1x Torx 9 screwdriver
1x Torx 15 screwdriver
1x Torx 20 screwdriver
1x Hex 2 screwdriver
1x Hex 2.5 screwdriver

Consumables

1x Cleaning filament pack
1x Grease for leadscrew
1x Grease for linear rails

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