1050071 | Multi-application machine tap HSS -STEAM treatment -M MF -ISO 529 -B shape (GUN) -6H -Rear conicity

Multi-application tapping.





- **Threading of standard Steels**
- **Made in Spain**

- GUN entry
- High-speed steel
- STEAM treatment

Machine



Application



K1- Malleable Cast iron

K3- Nodular and GS Cast iron

M1- austenitic stainless steels

M2- Super austenitic stainless steels

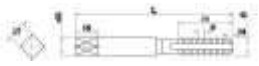
P- Ferrous Long Chip Steels

Features



Properties and benefits

- Gun entry: entry geometry consisting of facets shaped to guide debris towards the front. Improves threading efficiency and precision. Enables the clearance of debris towards the front, for the simple and precise tapping of through-holes.
- High-speed steel: HSS substrate For general use in steels and cast irons up to 950 N/mm²
- STEAM treatment : Steam oxidation treatment. Avoids cold bonding. Reduced coefficient of friction in steels.



Code	EAN	Thread	Ø	Pitch	Norm	Drill	L	l	l4	l5	QTY	PCB
1050071030050	3221910540654	M	3	0,5	ISO 529	2,50	48	23	4-4.5	2,50	1	1
1050071035060	3221910540685	M	3.5	0,6	ISO 529	2,90	50	20.5	4-4.5	2,80	1	1
1050071040070	3221910540708	M	4	0,7	ISO 529	3,30	53	10	4-4.5	3,40	1	1
1050071050050	3221910540746	MF	5	0,5	ISO 529	4,50	58	11	4-4.5	4,00	1	1
1050071050080	3221910540753	M	5	0,8	ISO 529	4,20	58	11	4-4.5	4,90	1	1
1050071060075	3221910540784	MF	6	0,75	ISO 529	5,25	66	14	4-4.5	5,00	1	1
1050071060100	3221910540791	M	6	1	ISO 529	5,00	66	14	4-4.5	4,90	1	1
1050071080100	3221910540838	MF	8	1	ISO 529	7,00	69	17.5	4-4.5	6,30	1	1
1050071070100	3221910540807	M	7	1	ISO 529	5,00	66	18.5	4-4.5	5,50	1	1
1050071080125	3221910540845	M	8	1,25	ISO 529	6,75	72	17.5	4-4.5	6,20	1	1
1050071100100	3221910540906	MF	10	1	ISO 529	9,00	80	21	4-4.5	8,00	1	1
1050071090125	3221910540869	M	9	1,25	ISO 529	7,75	72	22	4-4.5	7,00	1	1
1050071100125	3221910540913	MF	10	1,25	ISO 529	8,75	80	21	4-4.5	8,00	1	1
1050071100150	3221910540920	M	10	1,5	ISO 529	8,50	80	21	4-4.5	8,00	1	1
1050071120100	3221910540951	MF	12	1	ISO 529	11,00	89	24	4-4.5	7,10	1	1
1050071120175	3221910540982	M	12	1,75	ISO 529	10,25	89	29	4-4.5	7,10	1	1
1050071120125	3221910540968	MF	12	1,25	ISO 529	10,75	89	24	4-4.5	7,10	1	1
1050071140200	3221910541033	M	14	2	ISO 529	12,00	95	30	4-4.5	9,00	1	1
1050071120150	3221910540975	MF	12	1,5	ISO 529	10,50	89	29	4-4.5	7,10	1	1
1050071160200	3221910541071	M	16	2	ISO 529	14,00	102	32	4-4.5	10,00	1	1
1050071140125	3221910541002	MF	14	1,25	ISO 529	12,75	90	25	4-4.5	9,00	1	1
1050071180250	3221910541118	M	18	2,5	ISO 529	15,50	112	37	4-4.5	11,20	1	1
1050071140150	3221910541019	MF	14	1,5	ISO 529	12,50	95	30	4-4.5	9,00	1	1

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1050071200250	3221910541149	M	20	2,5	ISO 529	17,50	112	37	4-4.5	11,20	1	1
1050071160150	3221910541064	MF	16	1,5	ISO 529	14,50	102	32	4-4.5	10,00	1	1
1050071220250	3221910541163	M	22	2,5	ISO 529	19,50	118	38	4-4.5	14,50	1	1
1050071180150	3221910541095	MF	18	1,5	ISO 529	16,50	104	29	4-4.5	11,20	1	1
1050071240300	3221910541194	M	24	3	ISO 529	21,00	130	45	4-4.5	14,50	1	1
1050071300350	3221910541255	M	30	3,5	ISO 529	26,50	138	48	4-4.5	18,00	1	1