Up to PL e of EN ISO 13849-1
PNOZ X2.1



Safety relay for monitoring E-STOP pushbuttons and safety gates.

Approvals

	PNOZ X2.1
c UL us LISTED	◆
TÜV SÜDDEUTSCHLAND	◆
CCC	◆

Unit features

- Positive-guided relay outputs:
  - 2 safety contacts (N/O), instantaneous
- Connection options for:
  - E-STOP pushbutton
  - Safety gate limit switch
  - Reset button
- LED indicator for:
  - Switch status channel 1/2
  - Supply voltage
- See order reference for unit types

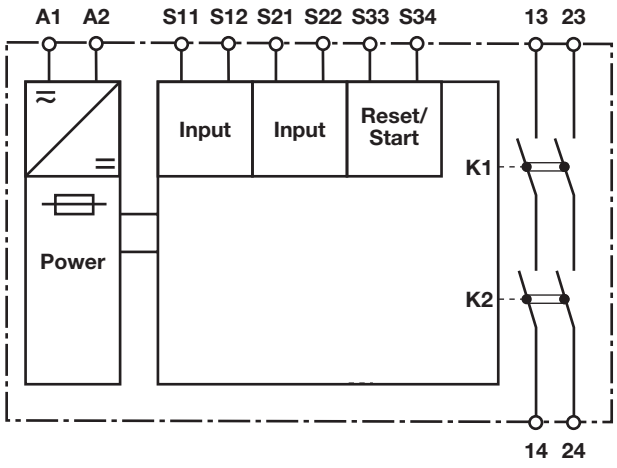
Unit description

The safety relay meets the requirements of EN 60947-5-1, EN 60204-1 and VDE 0113-1 and may be used in applications with
- E-STOP pushbuttons
- Safety gates

Safety features

The relay meets the following safety requirements:
- The circuit is redundant with built-in self-monitoring.
- The safety function remains effective in the case of a component failure.
- The correct opening and closing of the safety function relays is tested automatically in each on-off cycle.
- The unit has an electronic fuse.

Block diagram



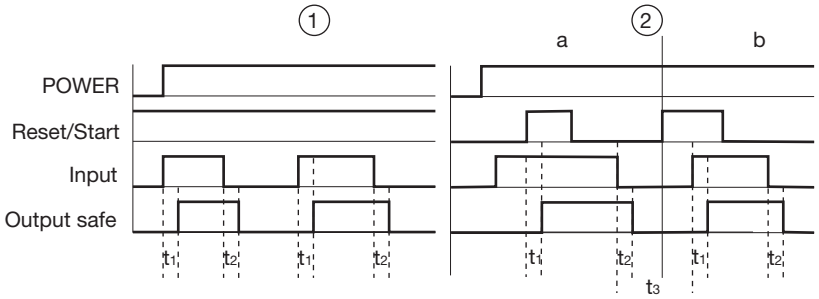
Pilz GmbH & Co. KG, Felix-Wankel-Straße 2, 73760 Ostfildern, Germany
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Function description

- Single-channel operation: no redundancy in the input circuit, earth faults in the reset and input circuit are detected.
- Dual-channel operation with detection of shorts across contacts: redundant input circuit, detects
  - earth faults in the reset and input circuit,
  - short circuits in the input circuit and, with a monitored reset, in the reset circuit too,
  - shorts between contacts in the input circuit.
- Automatic start: Unit is active once the input circuit has been closed.
- Manual reset: Unit is active once the input circuit is closed and then the reset circuit is closed.
- Increase in the number of available instantaneous safety contacts by connecting contact expansion modules or external contactors.

Timing diagram



Key

- Power: Supply voltage
- Reset/Start: Reset circuit S33-S34
- Input: Input circuits S11-S12, S21-S22
- Output safe: Safety contacts 13-14, 23-24
- ①: Automatic reset
- ②: Manual reset
- a: Input circuit closes before reset circuit
- b: Reset circuit closes before input circuit
- t_1: Switch-on delay
- t_2: Delay-on de-energisation
- t_3: Recovery time

Wiring

Please note:

- Information given in the “Technical details” must be followed.
- Outputs 13-14, 23-24 are safety contacts.
- To prevent contact welding, a fuse should be connected before the output contacts (see technical details).
- Calculation of the max. cable runs l_{max} in the input circuit:

$$l_{max} = \frac{R_{lmax}}{R_l / km}$$

R_{lmax} = max. overall cable resistance (see technical details)
R_l /km = cable resistance/km

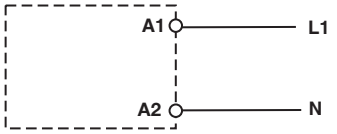
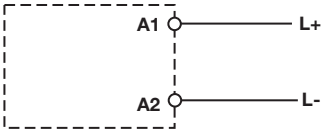
- Use copper wire that can withstand 60/75 °C.
- Sufficient fuse protection must be provided on all output contacts with capacitive and inductive loads.

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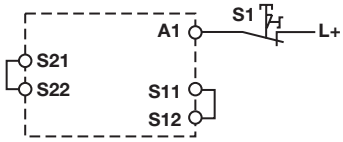
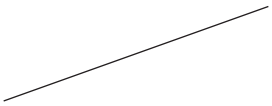
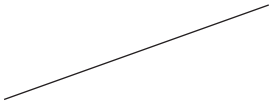
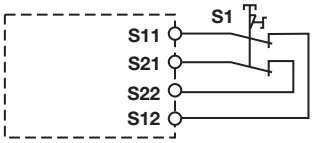
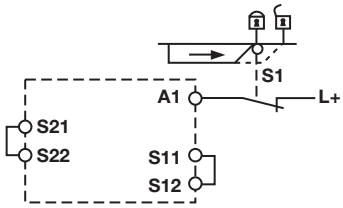
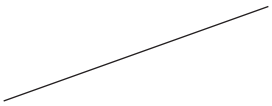
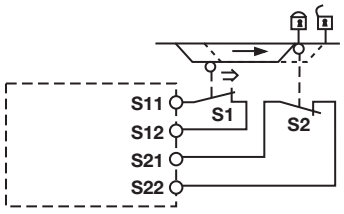
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Preparing for operation

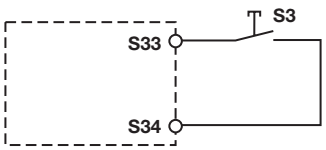
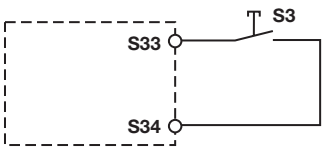
- Supply voltage

Supply voltage	AC	DC
		

- Input circuit

Input circuit	Single-channel	Dual-channel
E-STOP **without** detection of shorts across contacts		
E-STOP **with** detection of shorts across contacts		
Safety gate **without** detection of shorts across contacts		
Safety gate **with** detection of shorts across contacts		

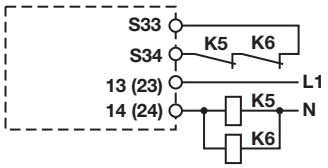
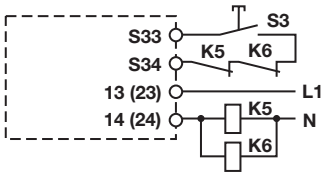
- Reset circuit

Reset circuit	E-STOP wiring (single-channel) Safety gate (single-channel)	E-STOP wiring (dual-channel) Safety gate (dual-channel)
Automatic reset		
Manual reset		

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- Feedback loop

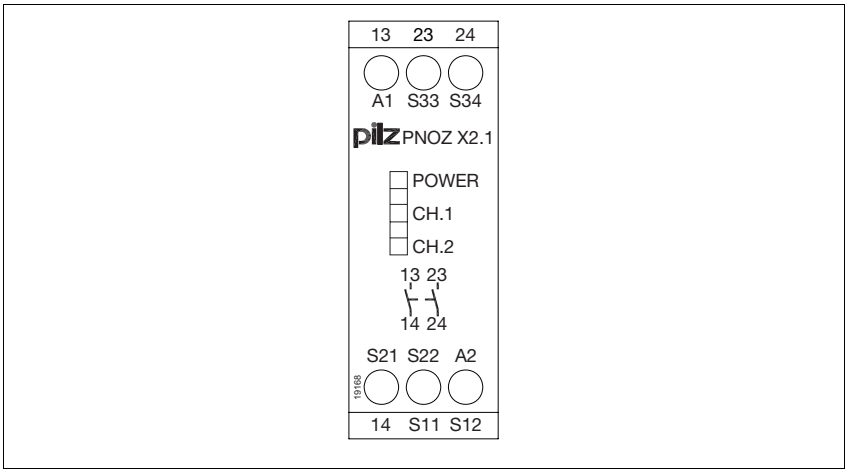
Feedback loop	Automatic reset	Manual reset
Contacts from external contactors		

- Key

S1/S2	E-STOP/safety gate switch
S3	Reset button
	Switch operated
	Gate open
	Gate closed

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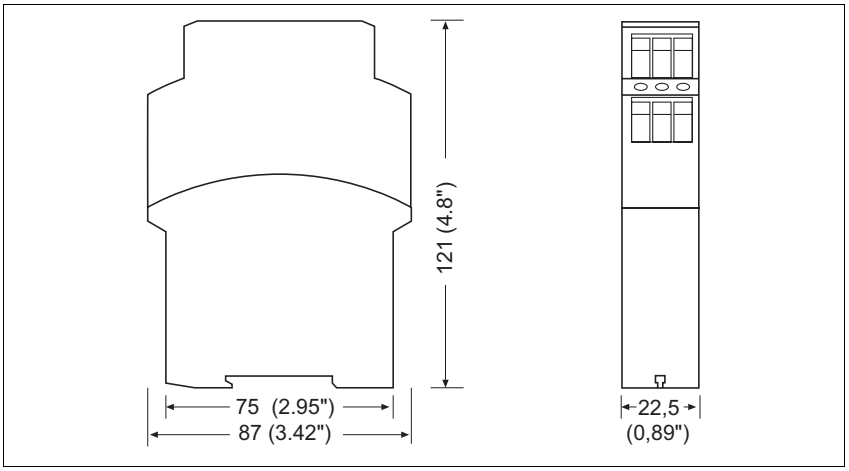
Terminal configuration



Installation

- The safety relay should be installed in a control cabinet with a protection type of at least IP54.
- Use the notch on the rear of the unit to attach it to a DIN rail.
- Ensure the unit is mounted securely on a vertical DIN rail (35 mm) by using a fixing element (e.g. retaining bracket or an end angle).

Dimensions

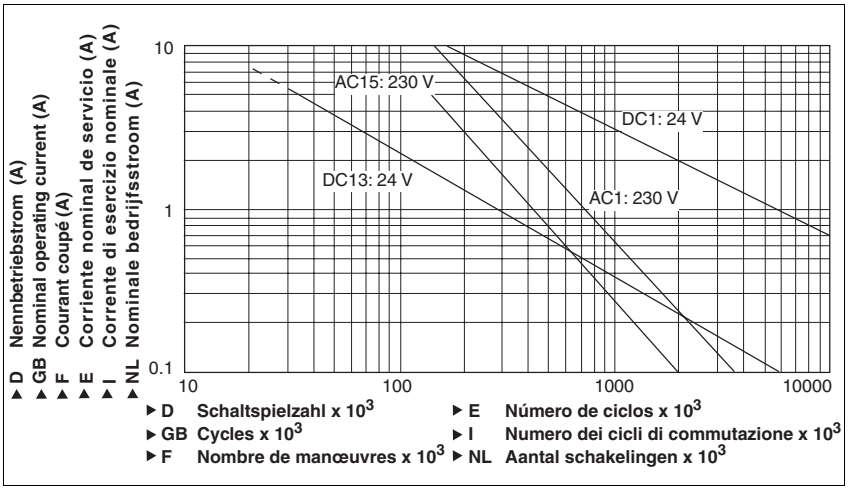


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Notice

This data sheet is only intended for use during configuration. For installation and operation, please refer to the operating instructions supplied with the unit.

Service life graph



Technical details

Electrical data	
Supply voltage	
Supply voltage U_B AC/DC	**24 V**
Voltage tolerance	**-15 %/+10 %**
Power consumption at U_B AC	**4.5 VA**
Power consumption at U_B DC	**2.0 W**
Frequency range AC	**50 - 60 Hz**
Residual ripple DC	**160 %**
Voltage and current at	
Input circuit DC: **24.0 V**	**25.0 mA**
Reset circuit DC: **24.0 V**	**50.0 mA**
Feedback loop DC: **24.0 V**	**50.0 mA**
Number of output contacts	
Safety contacts (S) instantaneous:	**2**
Utilisation category in accordance with **EN 60947-4-1**	
Safety contacts: AC1 at **240 V**	I_{min}: **0.01 A** , I_{max}: **6.0 A** P_{max}: **1500 VA**
Safety contacts: DC1 at **24 V**	I_{min}: **0.01 A** , I_{max}: **6.0 A** P_{max}: **150 W**
Utilisation category in accordance with **EN 60947-5-1**	
Safety contacts: AC15 at **230 V**	I_{max}: **5.0 A**
Safety contacts: DC13 at **24 V** (6 cycles/min)	I_{max}: **4.0 A**
Conventional thermal current	**6.0 A**
Contact material	**AgSnO2 + 0.2µ Au**
External contact fuse protection (I_K = 1 kA) to **EN 60947-5-1**	
Blow-out fuse, quick	
Safety contacts:	**6 A**
Blow-out fuse, slow	
Safety contacts:	**4 A**
Circuit breaker 24 VAC/DC, characteristic B/C	
Safety contacts:	**4 A**

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Electrical data	
Max. overall cable resistance R_{lmax} input circuits, reset circuits	
single-channel at U_B DC	**150 Ohm**
single-channel at U_B AC	**150 Ohm**
dual-channel with detect. of shorts across contacts at U_B DC	**15 Ohm**
dual-channel with detect. of shorts across contacts at U_B AC	**30 Ohm**
Min. input resistance in the starting torque	**21 Ohm**
Safety-related characteristic data	
PL in accordance with **EN ISO 13849-1**	**PL e** (**Cat. 4**)
Category in accordance with **EN 954-1**	**Cat. 4**
SIL CL in accordance with **EN IEC 62061**	**SIL CL 3**
PFH in accordance with **EN IEC 62061**	**2.31E-09**
SIL in accordance with **IEC 61511**	**SIL 3**
PFD in accordance with **IEC 61511**	**2.03E-06**
t_M in years	**20**
Times	
Switch-on delay	
with automatic reset typ.	**60 ms**
with automatic reset max.	**90 ms**
with automatic reset after power on typ.	**60 ms**
with automatic reset after power on max.	**100 ms**
with manual reset typ.	**38 ms**
with manual reset max.	**90 ms**
Delay-on de-energisation	
with E-STOP typ.	**17 ms**
with E-STOP max.	**30 ms**
with power failure max.	**110 ms**
Recovery time at max. switching frequency 1/s	
after E-STOP	**50 ms**
after power failure	**150 ms**
Min. start pulse duration with a monitored reset	
with rising edge	**30 ms**
Simultaneity, channel 1 and 2	∞
Supply interruption before de-energisation	**20 ms**
Environmental data	
EMC	**EN 60947-5-1**, **EN 61000-6-2**
Vibration to **EN 60068-2-6**	
Frequency	**10 - 55 Hz**
Amplitude	**0.35 mm**
Climatic suitability	**EN 60068-2-78**
Airgap creepage in accordance with **EN 60947-1**	
Pollution degree	**2**
Overvoltage category	**III**
Rated insulation voltage	**250 V**
Rated impulse withstand voltage	**4.00 kV**
Ambient temperature	**-10 - 55 °C**
Storage temperature	**-40 - 85 °C**
Protection type	
Mounting (e.g. cabinet)	**IP54**
Housing	**IP40**
Terminals	**IP20**
Mechanical data	
Housing material	
Housing	**PPO UL 94 V0**
Front	**ABS UL 94 V0**

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Mechanical data	
Cross section of external conductors with screw terminals	
1 core flexible	**0.20 - 4.00 mm² , 24 - 10 AWG**
2 core, same cross section, flexible:	
with crimp connectors, without insulating sleeve	**0.20 - 2.50 mm² , 24 - 14 AWG**
without crimp connectors or with TWIN crimp connectors	**0.20 - 2.50 mm² , 24 - 14 AWG**
Torque setting with screw terminals	**0.60 Nm**
Dimensions	
Height	**87.0 mm**
Width	**22.5 mm**
Depth	**121.0 mm**
Weight	**200 g**

No. stands for order number.

The standards current on **2009-02** apply.

Order reference

Type	Features		Terminals	Order no.
PNOZ X2.1	24 VAC	24 VDC	Screw terminals	774 306