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Ultimaker print core DD

Ultimaker print core DD unlocks simple post-processing for complex metal 3D printed geometries. It features a 0.4 mm nozzle with a sapphire insert, making it highly wear resistant when printing Ultrafuse® Support Layer filament from BASF Forward AM. This material creates an interface layer between metal support and metal model, making the removal of a sintered part from its support easy and painless.

Hardware compatibility	Designed for use with the Ultimaker S3, S5 standalone, and S5 with Air Manager
Material compatibility	Only supported material: BASF Ultrafuse® Support Layer™
Lifetime	The minimum lifetime of the DD core is 65 meters (500 gr.) of BASF Ultrafuse® Support Layer™
Maximum extrusion temperature	265 °C
Nozzle diameter	0.4 mm
Compliance	Product safety regulation (UL60950-1/machine directive) in EU







