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Remarks

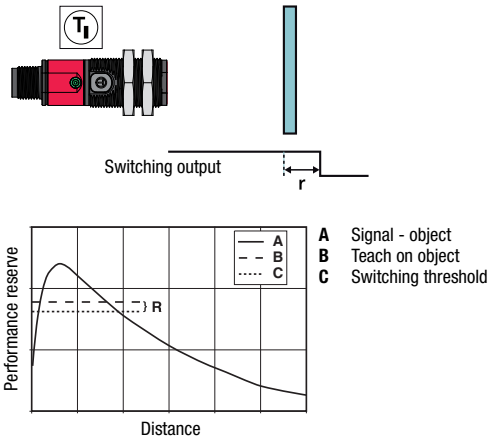
Observe intended use!

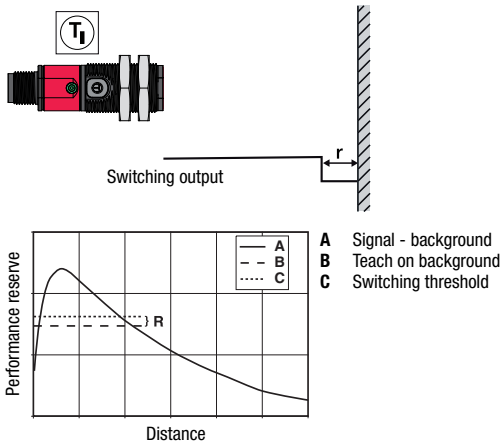
- This product is not a safety sensor and is not intended as personnel protection.
- The product may only be put into operation by competent persons.
- Only use the product in accordance with the intended use.

- You can find **detailed information** for your sensor at **www.leuze.com**
  Enter the **"part no."** for your sensor in the **"Enter search term"** field and click on the desired sensor in the search result list. The detailed information for your sensor and for the available downloads is displayed.

Teach-in method

Teach	Operating level 1	Operating level 2
Standard Teach	**Teach on object:** During this teach event, the object is located in front of the sensor. The switching threshold is set by the teach so that the object is detected with a tight signal reserve **R**. Thus, the object is detected even if the distance increases by the value **r** with respect to the distance during the teach.	**Teach on background:** This teach is only suitable for applications with a fixed background. The teach is performed directly on the background without an object. The switching threshold is set to a value that is just above the background signal (signal reserve **R**). Thus, objects can be detected up to a distance of **r** in front of the background.

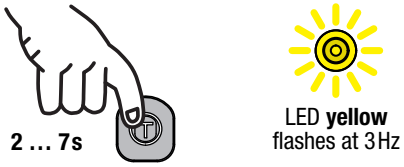




Operation via teach button

Teach in operating level 1

- Press teach button until the LED flashes **yellow**.
- Release teach button.
- Ready.



Teach in operating level 2

- Press teach button until the LED flashes **green** and **yellow alternately**.
- Release teach button.
- Ready.



Adjusting the switching behavior of the switching output – light/dark switching

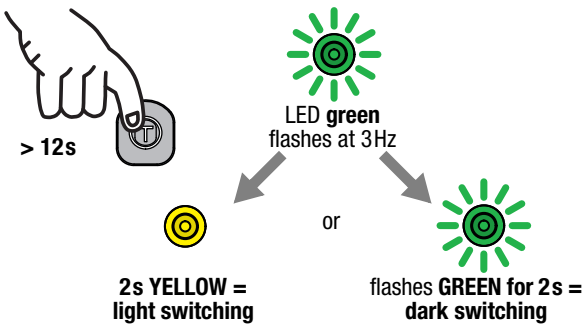
This function permits inversion of the sensors' switching logic.

- Press teach button until the LED flashes **green**.
- Release teach button.
- The LED then displays the changed switching logic **for 2s**:

  YELLOW Continuous light = switching outputs **light switching** (in the case of complementary sensors, Q1 (pin 4) light switching, Q2 (pin 2) dark switching), this means output active when object is detected.

  GREEN Flashing light = switching outputs **dark switching** (in the case of complementary sensors, Q1 (pin 4) dark switching, Q2 (pin 2) light switching), this means output inactive when object is detected.

- Ready.



We reserve the right to make changes • PAL_Teach_318B_328_en_50123783_01.fm