

Image may differ from product. See technical specification for details.

TU 20 FM

Take-up cast iron unit with insert ball bearing, eccentric locking collar and narrow inner ring, ISO

Take-up ball bearing units, consisting of an insert bearing based on a sealed deep groove ball bearing mounted in a grey cast iron housing. This variant is intended for use in applications where the direction of rotation is constant. It has an inner ring extended on one side, with an eccentric locking collar, enabling quick and easy mounting onto the shaft.

- Designed for rotation in one direction
- Quick and easy to mount onto the shaft
- Accommodate static initial misalignment
- Long service life
- Reduced noise and vibration levels

Overview

Dimensions

Shaft diameter	20 mm
Housing overall width	34 mm
Bearing width, total	30.5 mm

Performance

Basic dynamic load rating	12.7 kN
Basic static load rating	6.55 kN
Limiting speed	8 500 r/min
Note	Limiting speed with shaft tolerance h6

Properties

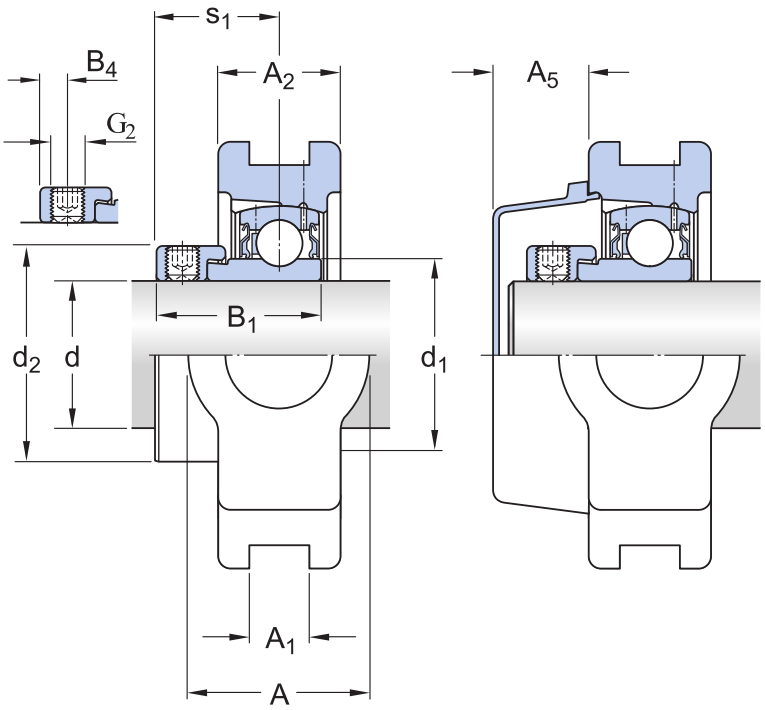
Housing type	Take-up
Retaining feature, inner ring	Eccentric collar
Bore type	Cylindrical
Rubber seating ring	Without
Material, housing	Cast iron
Material, bearing	Bearing steel
Coating	Without
Sealing, bearing	Seal on both sides
Sealing type	Contact, standard
Sealing, unit	Optional end cover
Lubricant	Grease
Relubrication hole	With
Grease fitting	With

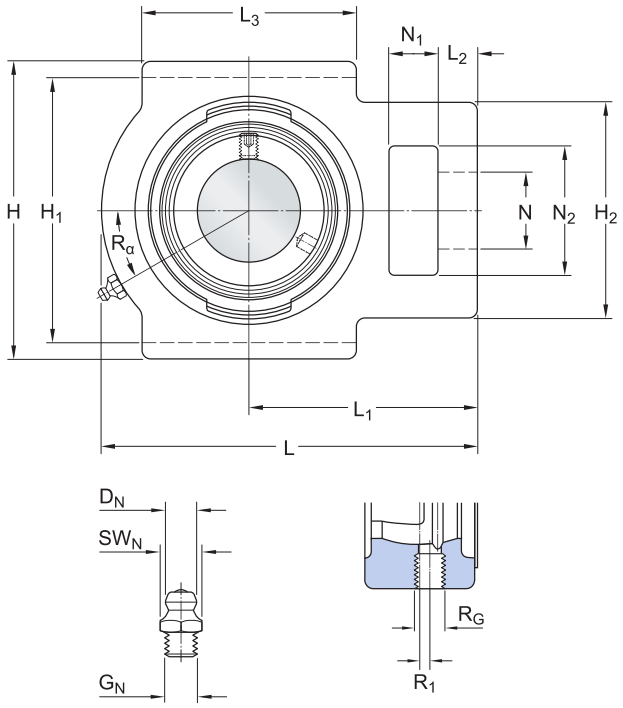
Logistics

Product net weight	0.897 kg
eClass code	23-05-08-02
UNSPSC code	31171536

Technical specification

Compliance with standard	ISO
Purpose specific	For material handling applications
Material, housing	Cast iron
Sealing, bearing	Seal on both sides
Sealing type, bearing	Contact, standard
Sealing, unit	Optional end cover
Coating	Without





Dimensions

d	20 mm	Bore diameter
d_1	≈ 28.2 mm	Shoulder diameter of inner ring
d_2	32.4 mm	Outside diameter of locking ring
A	34 mm	Overall width
A_1	13.5 mm	Width of piloting groove
A_2	25 mm	Width of flange in which piloting grooves are provided
A_5	18.5 mm	Standout of end cover
B_1	30.5 mm	Overall bearing width
B_4	4.75 mm	Distance from locking device side face to thread centre
H	92 mm	Overall height
H_1	76 mm	Distance between bottoms of piloting grooves
H_2	54 mm	Height of attachment end
L	97 mm	Overall length
L_1	62 mm	Distance from attachment end face to centre line of spherical seat diameter
L_2	10 mm	Length attachment end
L_3	54 mm	Length of piloting groove

N	19 mm	Diameter of attachment bolt hole
N_1	16 mm	Length of attachment slot
N_2	32 mm	Height of attachment slot
s_1	23.5 mm	Distance from locking device side face to raceway centre

GREASE FITTING

D_N	6.5 mm	Diameter of head sphere of grease fitting
SW_N	7 mm	Hexagonal key size for the grease fitting
G_N	1/4-28 SAE-LT	Thread of grease fitting

THREADED HOLE

R_G	1/4-28 UNF	Housing thread for the grease fitting
R_1	2.5 mm	Axial position of the housing thread
R_α	30 °	Angular position of the housing thread

Calculation data

Basic dynamic load rating	C	12.7 kN
Basic static load rating	C_0	6.55 kN
Fatigue load limit	P_u	0.28 kN
Limiting speed		8 500 r/min
		Limiting speed with shaft tolerance h6

Mounting information

Set screw	G_2	M6x0.75
Hexagonal key size for set screw		3 mm
Recommended tightening torque for set screw		4 N·m

Tolerances and clearances

The values depend on the included bearing:

- Bore diameter tolerance → table 1
- Radial internal clearance → table 2
- Recommended fit → table 3
- Shaft tolerance → table 4

Compatible products

Component

Take-up cast iron housing for insert bearing, ISO	TU 504 M
Insert bearing with an eccentric locking collar and narrow inner ring	YET 204

Recommended product

End cover for bearing units	ECY 204

More Information

Product details

- Take-up units to ISO standards
- Take-up units to North American standards
- Take-up units to Japanese Industrial Standards (JIS)
- Take-up units, not standardized (SKF Food Line)
- Permissible misalignment
- Locating/non-locating support
- Loads
- Temperature limits
- Permissible speed
- Lubrication
- Mounting and dismounting
- Ordering information
- Designation system

Engineering information

- Principles of ball bearing units selection and application - Download catalogue (4.9 MB)
- Principles of selecting mounted bearing solutions
- Bearing failure and how to prevent it

Tools

- SKF Product select
- Bearing Frequency Calculator

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