SHERWOOD QUALITY CUTTING TOOLS

DATA SHEET

M8x1.25mm HSS Ground Thread Second Straight Flute Taps - Metric

Sherwood HSS Taps are the general purpose option for thread cutting in most materials including steel, some stainless steels, cast irons and non-ferrous materials such as aluminium, brass and many others.

Features and Benefits

- Manufactured from durable high speed steel
- Precision ground flutes for accurate thread cutting
- Features class 2 thread forms with medium fit tolerance
- Manufactured with a bright finish
- Thread length: 22mm
- Shank diameter: 8mm
- Square width: 6.3mm

Typical Applications

- Tapping
- Steel
- Brass
- Aluminium
- Engineering
- Manufacturing

Standards

- Tap dimensions, straight flute sizes to **ISO529**
- Thread forms are **Class 2** medium fit tolerance

Notes

- Available in sizes 1.0 x 0.25mm - 48 x 5.00mm



Order Code
SHR-085
-0410B

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