SHERWOOD QUALITY CUTTING TOOLS

DATA SHEET

M8x1.25mm HSS Ground Thread Spiral Flute Taps - Metric

Sherwood HSS Taps are the general purpose option for thread cutting in most materials including steel, some stainless steels, cast irons and non-ferrous materials such as aluminium, brass and many others.

Features and Benefits

- Manufactured from high speed steel for improved rigidity
- Precision ground flutes for greater cutting accuracy
- Features class 2 thread forms with medium fit tolerance
- Oxidised finish for greater heat resistance and reduced wear
- Thread length: 22mm
- Shank diameter: 8mm
- Square width: 6.3mm

Typical Applications

- Tapping
- Steel
- Brass
- Aluminium
- Engineering
- Manufacturing

Standards

- Tap dimensions, straight flute sizes to **ISO529**
- Thread forms are **Class 2** medium fit tolerance

Notes

- Available in sizes 2.0 x 0.40mm - 39 x 4.0mm



Order Code
SHR-085
-0410F

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