SWISS+TECH

DATA SHEET

6.4mm HSS-Co Heavy-Duty Straight Shank Jobber Drill - Metric

The 1020 Series HSS-Co Heavy Duty Straight Shank Jobber Drills from Swiss Tech feature an addition of up to 8% cobalt which allows higher speeds to be used without reducing the life of the tool ans well as increased productivity.

Features and Benefits

- Made with 8% cobalt optimal performance and durability at high speeds
- 135° point angle for precise hole making and efficient cutting
- Effectively cuts through metals including resistant steels and bronze
- Extended lifespan on cutting edge, required less sharpening over time
- Excellent corrosion resistance extends the lifespan of the tool

Technical Specifications



- Diameter: 6.4mm
- Tolerance: h8
- Flute length: 63mm
- Overall length: 101mm
- Cutting direction: Right hand
- Normal helix
- Helix angle: 28°
- Spiral flute
- Number of flutes: 2
- Split point
- Shank dia. tolerance: f11

Standards

- Manufactured **BS328/DIN338RN**, point to **DIN 1412C**

Typical Applications

- Cutting and drilling
- Hard metals
- Stainless steel
- Bronze

Note.

Available in sizes 1 - 14mm.

Order Code
SWT-125
-0464A

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