SWISS+TECH

DATA SHEET

1.8mm HSS Straight Shank TiN Tipped Jobber Drill - Metric

The 1004 Series HSS Straight Shank Tin Jobber Drills are coated in a durable Titanium Nitrile at the tip for optimal tool life and performance when undertaking cutting applications. Their ground flute construction and bright body give a more precise finish and therefore better cutting precision.

Features and Benefits

- Hardy TiN tipped coating for optimal performance and prolonged lifespan
- Bright body with ground flutes offers excellent precision when cutting
- 118° for excellent positional accuracy
- Ideal for use with steel, cast steel alloyed and non-alloyed, grey cast iron, graphite and malleable cast iron

Technical Specifications



- Diameter: 1.8mm
- Tolerance: h8
- Flute length: 22mm
- Overall length: 46mm
- Cutting direction: Right hand
- Normal helix
- Spiral flute
- Number of flutes: 2
- Thinned chisel ede
- Shank dia. tolerance: f11

Standards

- Manufactured **BS328/DIN338RN**, point to **DIN 1424A**

Note.

Available in sizes 1 - 16mm.

Order Code
SWT-125
-5018A

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