



High power & Compact design





Easy installation / removal of blade

Redesigned structure of wheel cover* and frame (lowered aluminum portion than wheel) for easy installation / removal of blade when the wheel cover is open.



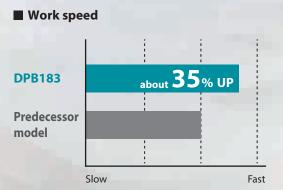


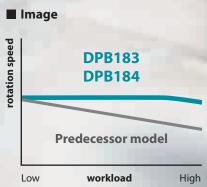


X Constant speed control

minimizes the reduction in blade speed to provide stable cutting.







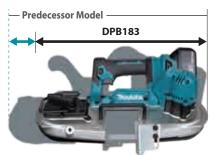
Test material: Carbon steel pipe of 48.6mm diameter with thickness of 3.7mm

Compact design

Length **DPB183**

392 mm

DPB184: 373mm



Drastically reduced size has been achieved by relocating the handle for easier operation even in tight spaces.

Stable cutting with highly rigid aluminum structure



- Rigid aluminum die-cast frame and gear housing prevents the blade from sliding off the wheel.
- The rigidity also allows for increasing the tension on the blade to prevent the blade from slipping on the wheel.



Easy blade track adjustment simply by turning the screw



Variable speed control by dial (DPB183 only)

An optimum cutting speed can be selected to suit application.



Catch bracket protects the tool body from damage by hitting against workpiece.

^{*} This model comes with wheel cover for all specifications.



DPB183

High power type

Max cutting capacity

66 mm

Net weight

3.9 kg

battery: BL1850B

DPB184

Compact type

Max cutting capacity

51 mm

Net weight

3.6 kg

battery: BL1850B







DPB183

Width: 13 mm, Thickness: 0.5 mm, Length: 835 mm

| Part No. | Туре | Width (mm) | No. of teeth per inch | Teeth shape | Application |
|----------|-----------------|---------------|--------------------------|--------------|-------------------------------|
| B-40543 | | 3mm-6 mm | 14 | Wave teeth | Plastics and non-ferrous |
| B-40559 | Bi-Metal (5pc.) | 2 mm- 3 mm | 18 | and the same | metal. Mild steel, cast steel |
| B-40565 | | less than 2mm | 24 | | and stainless steel. |

DPB184

Width: 13 mm, Thickness: 0.5 mm, Length: 730 mm

| Part No. | Туре | Width (mm) | No. of teeth per inch | Teeth shape | Application |
|----------|-----------------|---------------|--------------------------|-------------|--|
| E-04101 | | 3mm-6 mm | 14 | Wave teeth | Plastics and non-ferrous |
| E-04117 | Bi-Metal (5pc.) | 2 mm- 3 mm | 18 | | metal. Mild steel, cast steel |
| E-04123 | | less than 2mm | 24 | | and cast iron. Hard steel and stainless steel. |

Hook assembly set Grip 36 Complete

Part No. 191G64-8 Part No. 158237-4 DPB183 only





■ Cordless Portable Band Saw Line-up

DPB182

Capacity Round: 64 mm (2-1/2") Rectangular: 64x64 mm (2-1/2"x2-1/2") 3.2 m/s (630 ft/min.) Length: 835 mm (32-7/8") Blade Speed Blade Size Width: 13 mm (1/2")

Thickness: 0.5 mm (0.02") Vibration Level Cutting Metal: 2.5 m/s² or less Sound Pressure Level 79 dB(A)

477x197x229 mm (18-3/4"x7-3/4"x9") Dimensions (L x W x H) Net weight 3.8 - 4.1 kg (8.3 - 9.0 lbs.)

Cordless Portable Band Saw



| 18V | DC18RC | DC18SD |
|----------------------|-------------------|---------|
| BL1815N 1.5Ah | 15 min | 30 min |
| BL1820B 2.0Ah | 24 _{min} | 45 min |
| BL1830B 3.0Ah | 22 min | 60 min |
| BL1840B 4.0Ah | 36 _{min} | 90 min |
| BL1850B 5.0Ah | 45 min | 110 min |
| BL1860B 6.0Ah | 55 min | 130 min |

| DPB183 / DPB184 | | | | | |
|---|------------------------|---|---|--|--|
| Variable Speed | | DPB183 | DPB184 | | |
| Tunusie speed | Capacity | Round: 66 mm (2-5/8") | Round: 51 mm (2") | | |
| M Brake | | Square: 66 x 66 mm | Square: 51 x 51 mm (2" x 2") | | |
| | | (2-5/8" x 2-5/8") | | | |
| Constant Speed | Blade Speed | 0 - 3.2 m/s (0 - 630 ft/min.) | 0 - 3.2 m/s (0 - 630 ft/min.) | | |
| | Blade Size | Length: 835 mm (32-7/8") | Length: 730 mm (28-3/4") | | |
| Built-in Job Light | | Width: 13 mm (1/2") | Width: 13 mm (1/2") | | |
| | | Thickness: 0.5 mm (0.02") | Thickness: 0.5 mm (0.02") | | |
| Carrying Case | Vibration Level | Cutting Metal: 2.5 m/s ² or less | Cutting Metal: 2.5 m/s ² or less | | |
| | Sound Pressure Level | 80 dB(A) | 80 dB(A) | | |
| | Dimensions (L x W x H) | w/BL1830B/BL1840B/ | w/BL1830B/BL1840B/ | | |
| | | BL1850B / BL1860B: | BL1850B/BL1860B: | | |
| | | 392x174x242 mm | 373x162x223 mm | | |
| | | (15-1/2"x6-7/8"x9-1/2") | (14-3/4"x6-3/8"x8-3/4") | | |
| | Net weight | 3.6 - 3.9 kg (7.9 - 8.6 lbs.) | 3.3 - 3.6 kg (7.3 - 7.9 lbs.) | | |
| | | | | | |
| Standard Equipment: Band Saw Blade, Hex Wrench, Hook (country-specific), Grip (country-specific)(DPB183), | | | | | |

Battery, Charger

The weight may differ depending on the attachment(s), including the battery cartridge. The lightest and heaviest combination, according to EPTA-Procedure 01/2014, are shown in the table. Items of standard equipment and specifications may vary by country or area.

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